

POSTHARVEST QUALITY MANAGEMENT OF PAPAYA (*Carica papaya* L.)

CV. RED LADY

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(2018-12-026)

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KERALA, INDIA

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CV. RED LADY**

by

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(2018-12-026)

THESIS

Submitted in partial fulfilment of the requirements for the degree of

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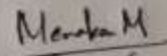
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DECLARATION

I, hereby declare that this thesis entitled "**POSTHARVEST QUALITY MANAGEMENT OF PAPAYA (*Carica papaya* L.) CV. RED LADY**" is a bonafide record of research work done by me during the course of research and the thesis has not previously formed the basis for the award to me of any degree, diploma, associateship, fellowship or other similar title, of any other University or Society.

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Certified that this thesis entitled “**POSTHARVEST QUALITY MANAGEMENT OF PAPAYA (*Carica papaya* L.) CV. RED LADY**” is a record of bonafide research work done independently by Ms. Menaka M. under my guidance and supervision and that it has not previously formed the basis for the award of any degree, diploma, fellowship or associateship to her.

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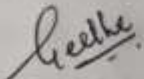
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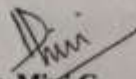
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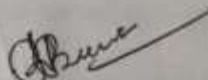
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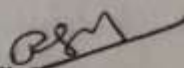
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We, the undersigned members of the advisory committee of Ms. Menaka M. (2018-12-026), a candidate for the degree of **Master of Science in Horticulture** with major in Post Harvest Technology, agree that this thesis entitled "**POSTHARVEST QUALITY MANAGEMENT OF PAPAYA (*Carica papaya* L.) CV. RED LADY**" may be submitted by Ms. Menaka M., in partial fulfilment of the requirement for the degree.


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LIST OF ABBREVIATIONS

%	: Per cent
cm	: Centimetre
DAS	: Days after storage
<i>et al.</i>	: Co-workers
g	: Gram
Kg	: Kilogram
hr	: Hour
KAU	: Kerala Agricultural University
mg	: Milligram
min	: Minutes
mL	: Millilitre
mm	: Millimetre
L	: Litre
°C	: Degree celsius
RH	: Relative Humudity
rpm	: Revolutions per minute
Sec	: Second
<i>viz.</i>	: Namely
°B	: Degree Brix
CO ₂	: Carbon dioxide
cv.	: Cultivar

Fig.	: Figure
NAA	: 1-Napthlene Acetic Acid
GA ₃	: Gibberellic Acid
SA	: Salicylic Acid
CaCl ₂	: Calcium chloride
PLEAG	: Papaya Leaf Extract Aloe Gel
nm	: Nanometer
NS	: Non Significant
O ₂	: Oxygen
PLW	: Physiological Loss in Weight
N	: Newton
ppm	: Parts per million
CD	: Critical difference
SE	: Standard Error
TSS	: Total Soluble Solids
SI	: Serial
via	: through
GRAS	: Generally Recognised As Safe
ACC	: 1-aminocyclopropane carboxylic acid

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Introduction

1. INTRODUCTION

Advanced technologies in fruit and vegetable production have greatly become a part of improved production. Although the production is enhanced, people around the globe fail to get their daily requirement having very low Human Development Index (HDI) and considerable gap exists between total production and net availability owing to improper postharvest handling practices (Choudhury, 2006).

Papaya (*Carica papaya* L.) is a delicious fruit widely cultivated in tropical and sub-tropical areas. India is leading among major papaya producing countries and fourth most traded crop belonging to the family Caricaceae. The fruit is rich in sugar, carotenoids, potassium, ascorbic acid and highly valued for its nutraceutical properties (Parker *et al.*, 2010). Because of its flavour and nutritional qualities is gaining commercial importance as a table fruit as well as for papain production. In India it is estimated to grow in an area of 143 thousand hectares with production of 5.99 million MT (NHB, 2018).

Papaya being a highly perishable fruit has short shelf life. Harvest and postharvest losses during farm operation, storage and transportation in papaya are reported to be 7.36% (Bhanushree *et al.*, 2018). Higher water content, rapid flesh softening, mechanical damages and postharvest diseases altogether contribute to the substantial increase in qualitative and quantitative postharvest losses.

Papaya is a climacteric fruit showing climacteric peak at the onset of ripening and undergo biochemical changes associated with respiration and transpiration reaching senescence causing catabolic destruction of substances at a faster rate. Hence adoption of adequate postharvest treatments can combat the deterioration by reducing respiration rate and thus extending the shelf life (Dasu *et al.*, 2016). The tropical climate favours the accelerated ripening and reduces the shelf life of papaya fruits. The ripening associated biochemical and physiological changes occur at a faster rate after the harvest leading to postharvest losses.

Postharvest handling practices and postharvest treatments have been reported to enhance the quality and improve firmness by maintaining cell integrity that prolongs the shelf life with minimum losses. They extend the green life of fruits

through delayed ripening and senescence by retardation of respiration and ethylene biosynthesis or its action (Asghari and Aghdam, 2010).

Postharvest treatments of fruits extend the shelf life without any quality deterioration. Within the same species, different varieties respond differently to postharvest chemical treatments for delaying the ripening process and extending shelf life. The papaya cv. Red Lady has emerged as a leading commercial variety and there is an urgent need to increase the shelf life with minimum loss in quality.

Hence the present study entitled Postharvest quality management of papaya (*Carica papaya* L.) cv. Red Lady was carried out at Department of Post Harvest Technology, College of Agriculture, Vellayani, during the year 2018-2020 with the objective to standardize postharvest treatments for delayed ripening and to extend the shelf life of papaya cv. Red Lady with minimum nutritional loss through postharvest handling practices.

Review of literature

2. REVIEW OF LITERATURE

Papaya (*Carica papaya* L.), belongs to the family Caricaceae, is originated in Tropical America and extensively cultivated as cash crop in tropical and sub-tropical regions of the world. India is one among the major papaya producing countries and the fourth most traded crop of the country. Papaya is cultivated mainly in Karnataka, Andhra Pradesh, West Bengal, Orissa, Gujarat, Madhya Pradesh, Kerala, Assam, and Maharashtra (Reddy and Gowda, 2014) and cultivated in 143 thousand hectares with a production of 5.99 million MT (NHB, 2018).

The fruit is rich in sugar, carotenoids, potassium, ascorbic acid and highly valued for its nutraceutical properties (Parker *et al.*, 2010). Because of its notable flavour and nutritional qualities, papaya is gaining commercial importance as a table fruit as well as for papain production and is recognised as a highly remunerative crop (Sharma and Zote, 2010).

Papaya is highly perishable with short shelf life and postharvest losses during farm operation, storage and transportation are reported to be 7.36% (Bhanushree *et al.*, 2018). High water content, rapid flesh softening, mechanical damages and postharvest diseases altogether contributed to substantial increase in qualitative and quantitative postharvest losses in papaya. Lack of infrastructure facilities and poor handling practices in papaya accounted for postharvest losses of 75% and 90% respectively (Ramesh *et al.*, 2016).

Red Lady also known as “Taiwan 786” is a red fleshed F₁ hybrid variety with excellent fruit quality, flavour, aroma, texture and sweet with 13-14% sugar content and recently it became popular among Indian farmers due to flesh firmness and red flesh colour (Bhardwaj *et al.*, 2010). Papaya is a climacteric fruit and has short shelf life under tropical conditions, the present study was conducted to standardize postharvest treatments for delayed ripening and to extend the shelf life of papaya cv. Red Lady with minimum nutritional loss. The present chapter reviews the literature on different postharvest treatments for extending the shelf life of papaya and other relevant fruit crops.

2.1. POSTHARVEST TREATMENTS

Papaya being a highly perishable commodity has a short storage life of one week accounting for a postharvest loss of 25.49 % at ambient conditions (Mandal *et al.*, 2017). Several studies have reported that effective use of postharvest treatments can delay the fruit ripening, retain quality, improve consumer acceptance and extend the shelf life so as to reduce the postharvest losses.

Delayed ripening using different pretreatment is the commonly used method in recent days. Pretreatment with growth regulators and ethylene inhibitors are found associated with preventing moisture loss, inhibit oxidative browning and microbial density in fruit crops such as papaya, grapes, oranges and sweet cherries (Kumar and Bhatnagar, 2014). Postharvest treatments including edible coating improve glossiness and shelf life with better fruit quality by preventing microbial activity, retarding respiration rate, ethylene biosynthesis and ripening (Mandal *et al.*, 2017).

2.1.1. Naphthalene acetic acid (NAA)

1-Naphthaleneacetic acid, commonly referred as NAA, is a synthetic plant hormone which has role in cell expansion but it also aids in preventing ripening process by inhibiting abscisic acid and effectively extends the shelf life of fruits (Aristya *et al.*, 2019).

Individually shrink-wrapped custard apple fruits stored at ambient condition after postharvest treatment with NAA (30 ppm) and waxol (6%) recorded the lowest weight loss of 9.63% while it reported 24.29% TSS, 0.25% acidity and 22.53% total sugars after 7 days of storage (Masalkar and Garande, 2005). Dikki *et al.* (2010) reported that postharvest treatment of papaya with 250 ppm NAA combined with 6% wax coating recorded the lowest physiological loss in weight (19.98%) and retained the maximum TSS (11.88%), reducing sugars (6.29%), total sugars (8.23%) and extended the shelf life up to 15 days stored at ambient conditions as compared to control with shelf life of 7 days. Devi *et al.* (2016) suggested the treatment of kinnow mandarin with 75 ppm NAA was effective in reducing fruit decay, delayed fruit ripening, retained maximum fruit firmness and also recorded highest scores for organoleptic attributes with shelf life extension up to one week.

Singh *et al.* (2018) reported that postharvest application of naphthalene acetic acid (1- 2 minutes) to guava fruits kept under cold storage significantly prolonged the shelf life without affecting the physical and chemical attributes which retained good consumer acceptance. Thokchom and Mandal (2018) assessed the effect of NAA on aonla cv. Chakaiya and noticed that NAA at 20 ppm had recorded total mass loss and spoilage percentage of 10.12 % and 5 % respectively. A study conducted by Bakshi *et al.* (2019) showed that naphthalene acetic acid (200 ppm) treated guava cv. Allahabad safed stored at ambient condition had showed increase in total sugars and total soluble solids with lower acidity. The application of NAA @ 200 ppm was desirable in retaining the maximum total sugar and total soluble solids and the minimum acidity was reported for guava treated with NAA of 100 ppm (Singh *et al.*, 2019).

Hazarika *et al.* (2016) investigated the application of NAA @ 200 ppm on Red Lady papaya had maintained the quality parameters *viz.*, acidity (0.162%), total soluble solids (14.72%), reducing sugar (6.71%), total sugar (8.56%) and ascorbic acid (81.12%) after 12 days of storage. Dubey *et al.* (2020) reported the treatment of Red Lady papaya with NAA of 150 ppm was effective in retaining quality parameters which showed 13.96 °Brix TSS, 80.8 mg 100g⁻¹ ascorbic acid, 0.15% acidity, 6.88% reducing sugar, 8.67% total sugar after 15 days of storage.

2.1.2. *Aloe vera* based edible coating

Gel extract of *A. vera* is involved in retarding microbial spoilage, respiration rate and thus delaying ripening in fruits and vegetables. It also key role in retaining firmness and enhances certain phenolic compounds (Benitez *et al.*, 2013). *Aloe vera* gel is made up of polysaccharides, which act as a barrier against oxygen and moisture exchange and is gaining importance as a bio preservative owing to its anti-microbial property, film forming properties, bio degradable nature and helps in retaining biochemical properties as well (Misir *et al.*, 2014).

Table grapes cv. Crimson seedless coated with *aloe vera* gel enhanced the shelf life during storage at 20°C (Serrano *et al.*, 2006). Postharvest treatment of pomegranate arils with *aloe vera* gel successfully retained firmness, reduced microbial spoilage and recorded the highest organoleptic scores as reported by

Martinez-Romero *et al.* (2013). Vanaei *et al.* (2014) reported that *aloe vera* gel treated pistachio stored at 4°C for one month was significant in retaining marketability and reduced spoilage severity with highest sensory attributes. A study conducted by Kumar *et al.* (2017) observed that postharvest treatment of guava cv. Pant Prabhat with aloe juice (1:1) preserved the highest fruit firmness (8.17 kg cm⁻²), antioxidant activity (684.27 µmol. TE/100 g Fresh weight) and also recorded maximum organoleptic scores without affecting quality for 12 days. Papaya leaf extract incorporated aloe gel (1:2) effectively maintained the quality parameters and extended the shelf life of tomato up to 60 days at 12-20°C in CFB boxes (Chandran, 2018).

Marpudi *et al.* (2011) studied the effect of anti-microbial property of *aloe vera* oriented edible coatings and found that papaya fruits treated with papaya leaf extract combined aloe gel (1:1) delayed ripening, retained maximum titratable acidity of 0.12%, fruit firmness of 4 kg cm⁻². It also recorded the lowest weight loss of 33% and 8.2°Brix TSS after storage period of 15 days with good marketability when placed at 30±3°C temperature. Brishti *et al.* (2013) observed the influence of papaya leaf extract and aloe gel (PLEAG 1:1) on papaya fruits stored at ambient conditions (25-29°C; 82-84%) and reported that, it sustained maximum titratable acidity (0.142%), TSS (7.4 °Brix) and ascorbic acid content (120.20 mg 100g⁻¹) with prolonged shelf life of 12 days. *Aloe vera* gel coated papaya survived up to 15 days at low temperature with good marketability (Kumar and Bhatnagar, 2014).

Postharvest dipping of papaya in 1.5 % aloe gel solution for 5 minutes retarded colour development, preserved the highest moisture content (89.40%), titratable acidity (0.41%), ascorbic acid (37.658 mg 100g⁻¹) and recorded the minimum TSS (7.61°Brix), PLW (7.30%) with extended shelf life up to 12 days at room conditions (Sharmin *et al.*, 2015). A study conducted by Mendy *et al.* (2019) found that papaya (cv. Sekaki) harvested at green with slight yellow colour stage, coated with 50% *aloe vera* gel for 3 minutes, dried and placed in CFB box, stored at ambient temperature (28 ± 2 °C) and relative humidity of 86-70% maintained maximum firmness of 52.29 N, 51.82 mg 100g⁻¹ ascorbic acid, 0.62% titratable acidity and 48.73% DPPH activity with minimum physiological loss in weight of 2.05% after 15 days of storage. Parven *et al.* (2020) observed that papaya kept under

ambient conditions (25 ± 2 °C and 80–85 % RH) treated with aloe gel (100 %) alone showed efficient reduction in weight loss (11 %), moisture content (89.9%), total soluble solids (3°Brix), disease incidence (29 %) and delayed ripening up to 12 days.

2.1.3. Gibberellic Acid

Gibberellins are growth promoting substances that are known to reduce ripening as well as senescence process of fruits. Even though, various ripening aspects are affected by gibberellic acid, it is found to focus mainly on the colour change. Gibberellic Acid (GA_3) prevents fruit softening, chlorophyll disintegration and reduces sugar acid ratio, TSS and sugar accumulation in fruits like mango and banana (Osman and Abu-Goukh, 2020).

Khader *et al.* (2002) observed that postharvest application of mango cv. Mallika at 100 or 200 mg L⁻¹ of GA and stored at minimum temperature of 29 ± 1 °C and a maximum of 35 ± 2 °C temperature had efficiently reduced total weight loss, reduced amylase and peroxidase activity and ascorbic acid content during ripening. The GA_3 treated guava fruits packed in polyethylene bags containing $KMnO_4$ glazed silica gel had effectively retained physico-chemical properties of fruit, reduced acidity, prolonged shelf life up to 6 days by retarding activity of several enzymes that aid in oxidation and reduction process. The treated fruits also showed less postharvest loss and enhanced marketability (Hiwale and Singh, 2003). Gautam and Chundawat (2005) observed that GA_3 (300 ppm) treated sapota cv. Kalipatti was significant in retarding ripening process by declining respiration and transpiration rate and extended the shelf life.

Sapota cv. Kalipatti treated with gibberellic acid (200 mg L⁻¹) stored up to eight days had recorded gradual increment in reducing and total sugars, total soluble solids, reduced content of titrable acidity and ascorbic acid with least postharvest losses and better acceptability (Kadu and Gajipara, 2009). Bhalerao *et al.* (2010) observed that Grand Naine banana subjected to postharvest application of Gibberellic acid (GA 100 mg L⁻¹) reduced loss in weight, delayed the ripening process and prolonged the shelf life. It also aids in the retention of firmness and maintained other quality attributes. A study conducted by Gol and Rao (2011) concluded that banana fruit coated with

gibberellic acid in combination with chitosan and stored at $34 \pm 1^\circ\text{C}$ and 70–75% relative humidity had potential to decrease percent weight loss, retardation of decay and extended the shelf life with intact quality attributes after 10 days of storage.

Duguma *et al.* (2014) revealed that gibberellic acid treated banana fruits for 15 minutes stored at $13 \pm 2^\circ\text{C}$ was effective in delaying spoilage, weight loss, total sugars, peel colour development, carbon di oxide and ethylene production rates and ripening process. However, this has enhanced the total soluble solids, pulp to peel ratio and shelf life. A study conducted by Sembok *et al.* (2016) suggested that gibberellic acid treatment of banana resisted the changes in peel colour, retained fruit firmness and adjoining quality attributes with extended storage life of 16 days as against fruits without any treatment. Thokchom and Mandal (2018) revealed that the treatment of aonla cv. Chakaiya with GA_3 at 100 ppm recorded the cumulative physiological loss in weight of 9.28%, 413.13 mg 100 g^{-1} ascorbic acid, 1 2.46 °Brix TSS, 8.62% total sugars and 1.89% acidity after 12 days of storage by retaining its quality.

The investigation carried out by Ramakrishna *et al.* (2002) on 'Co-2' papaya indicated that GA_3 at 150 ppm was desirable in retarding acceleration of percent weight loss, total soluble solids and total sugars with retention of fruit firmness. Furthermore, there was slow down of ripening attributes such as total carotenoid content and colour, therefore enhancing the shelf-life of additional 4 days over the control fruits. Papaya cv. Red Lady fruits treated with GA_3 (100 ppm) and wrapped in craft paper stored at 15°C inhibited the ripening process and prolonged the shelf life with good quality attributes (Rao, 2004). The papaya cv. Co2 subjected to post-harvest treatment of GA_3 @ 100 ppm significantly reduced the PLW (13.52%) during storage period, with the maximum retention of firmness (2.50 kg cm^{-2}), titratable acidity (0.08%), total soluble solids (11.23°Brix), ascorbic acid content (46.85 mg 100g^{-1}) and the highest score for sensory attributes with extended shelf life of nine days (Rajkumar *et al.*, 2005).

Desai (2008) observed that papaya cv. Red Lady treated with GA_3 (100 ppm) had recorded the highest total sugar content of 8.43 %, 10.18 °Brix TSS, titratable acidity of 0.06 % and ascorbic acid content of 47.97 mg 100g^{-1} with highest

marketability than control after 6 days of storage. Premalata (2009) carried out a study on postharvest dipping of Red Lady papaya fruits in gibberellic acid (100 ppm) followed by butter paper wrapping and kept at 12°C and 80% RH, recorded the maximum shelf life, highest marketability and minimised postharvest losses. Jashvantlal (2012) studied the effect of GA₃ @ 200 ppm on delayed ripening of papaya (cv. Red Lady) stored at ambient condition and observed that it retained maximum acidity of 0.174%, 48.94 mg 100g⁻¹ ascorbic acid with minimum respiration rate of 14.5 mg CO₂ kg⁻¹ h⁻¹, 9.38% PLW and prolonged the shelf life up to 5.53 days as compared with control. A study conducted by Ramesh *et al.* (2014) suggested that postharvest treatment of gibberellic acid (100mg L⁻¹) on papaya cv. Red Lady significantly recorded the lowest reducing sugars (6.78%) and total sugars (11.12%). Moreover, treated fruits sustained the highest fruit firmness (7.92kg cm⁻²) and titratable acidity (0.19%) as compared with control with extended storage life of 12 days. Papaya cv. Hortus Gold treated with gibberellic acid had significantly reduced weight loss, colour development, respiration rate, inhibited fungal growth and off flavour development and extended the shelf life without affecting its quality as reported by Ghebreslassie (2017).

Dasu *et al.* (2016) revealed that postharvest application of Red Lady papaya fruits with GA₃ (100 ppm) recorded the lowest physiological loss in weight (8.84%), total soluble solids (11.14%), the highest ascorbic acid content (42.67 mg 100g⁻¹) and maximum organoleptic scores with minimum loss of quality. Ram (2017) reported that papaya treated with GA₃ @ 150 ppm showed positive effect in maintaining the quality attributes like reducing sugar (7.71%), total sugar (9.48%), acidity (0.139%) and ascorbic acid content (81.99 mg 100g⁻¹) to the maximum while it recorded the minimum loss in weight of treated fruits. The effect of gibberellic acid @ 200 ppm on papaya studied by Sharma (2017) reported the extension of shelf life up to 14.02 days and recorded total sugars of 11%, 8.62 % reducing sugars, 0.05% titratable acidity, 11.08 °Brix TSS and 15.83% of weight loss with better sensory parameters in Red Lady papaya.

2.1.4. Calcium chloride

Fruits treated with calcium had higher retention of firmness due to its accumulation in the cell wall which resulted in cross linking of pectic polymers that help in cell cohesion and maintain wall strength in plants (White and Broadley, 2003). Bansal *et al.* (2015) observed fruits and vegetables had been treated with calcium to enhance shelf life reacts with pectin components of cell wall and forms calcium pectate.

Chardonnet *et al.* (2003) described that calcium chloride is commercially handled as a firming agent for both fresh cut and whole products in fruit and vegetable industry. Calcium based treatments retain or enhance firmness and maintains crispness in case of minimally processed fruits. Dhatt and Mahajan (2004) assessed the outcome of use of calcium chloride on pear fruit and found that there was significant reduction in weight loss. Reduction in weight loss was due to the decreased rate of respiration, transpiration and retardation of senescence. Anino *et al.* (2006) conducted a study and found that sensory analysis of apples treated with calcium had improved textural attributes. Manganaris *et al.* (2007) concluded that various types of calcium have been applied in food industry *viz.*, calcium chloride, calcium propionate, calcium phosphate, calcium gluconate and calcium lactate. All these played a role in prolonged shelf life and improved firmness of commodities.

Postharvest treatment of loquat with calcium chloride had retained more ascorbic acid content and improved firmness due to higher levels of calcium that masked the faster oxidative process of ascorbic acid (Attiq *et al.*, 2010). Shafiee *et al.* (2010) noted that strawberry cv. Camarosa treated with 1 % calcium chloride solution had recorded minimum weight loss, fruit decay and higher firmness as compared to control. Custard apple treated with CaCl₂ at 2 % for 5 minutes and stored under ambient conditions had showed least spoilage, highest organoleptic scores and maximum shelf life (9.80 days) due to delayed ripening and senescence of fruits (Nagaraja *et al.*, 2011). An experiment conducted by Amith (2012) showed that calcium chloride treated fresh cut pineapple and pomegranate was significant in retaining quality, freshness and extended shelf life.

A study conducted by Dhillon and Kaur (2013) revealed that Dashehari mango fruits treated with 6 % calcium chloride for 10 minutes at room temperature had proven effect in reducing weight loss, increasing TSS, acidity and maintained better organoleptic scores. Rai (2014) studied the efficacy of calcium chloride on Dashehari mango and found that treatment with 1.5 % CaCl₂ exhibited low physiological loss in weight, high TSS, total sugar, low acidity and ascorbic acid as compared to control. Shahia *et al.* (2015) reported that treatment of *Zizyphus mauritiana* with calcium chloride and stored under refrigerated conditions retained the fruit quality. Postharvest dipping of loquat in 2 and 3 % calcium chloride had significantly reduced mass loss, retained ascorbic acid content, firmness and extended the shelf life than untreated fruits (Babu *et al.*, 2015).

Strawberry cv. "Winter Dawn" immersed in CaCl₂ at 2 % for 5 minutes recorded lower weight loss (18.60 %), spoilage percentage (59.00 %), organoleptic score (4.11), acidity (0.43 %), ascorbic acid content (19.75 mg/ 100g) and total sugar (5.70 %) after 12 days of storage as compared to control (Bola *et al.*, 2016). Pitangas treated with CaCl₂ @ 1 or 2 % had retained pulp firmness, solids content, lower mass loss, ascorbic acid and phenolic contents and it was also effective in maintaining quality of fruits up to nine days as against six days in control (Sanchez *et al.*, 2017). Dalvadi *et al.* (2018) concluded that jamun fruits treated with CaCl₂ at 1.5% had significantly declined physiological weight loss, spoilage loss, shrivelling of fruits, preserved firmness and marketability.

Manivannan and Rajkumar (2005) revealed that CO-2 papaya variety of uniform size dipped in CaCl₂ at 2% solution for 5 minutes delayed the fruit ripening, recorded the highest shelf life of 9 days with better retention of firmness (2.30 kg cm⁻²), TSS (11.8°Brix), titratable acidity (0.073%) and ascorbic acid content (38.51 mg 100g⁻¹). A study carried out by Ghadage (2011) observed that postharvest application of 3.5% calcium chloride combined with 8% wax coating on papaya cv. Tai wan Red Lady extended the shelf life up to 10.33 days with low physiological loss in weight, reduced respiration rate and the highest retention of firmness, titratable acidity and ascorbic acid content. The papaya cv. Holland fruits treated with 2.5% calcium chloride for 5 minutes and stored at ambient conditions (27°C and 80% RH) exhibited

minimum weight loss of 15.18% at the end of shelf life of 8 days, maintained fruit firmness (0.20 kg cm^{-2}) and delayed redness as compared to control fruits (Chutichudet and Chutichudet, 2014).

Postharvest application of 2% CaCl_2 was found very effective in enhancing shelf life of papaya fruits with better physical, physiological, biochemical and sensory quality attributes under ambient storage condition (Singh *et al.*, 2012). Ramesh *et al.* (2016) studied the effect of CaCl_2 on Papaya cv. Red Lady and found that CaCl_2 at 4 % resulted the lowest weight loss (13.55%), maximum organoleptic scores, ascorbic acid content ($43.03 \text{ mg } 100\text{g}^{-1}$), fruit firmness (1.07 kg cm^{-2}) and acidity (0.22%) with the highest shelf life of 10. 67 days. Yadav *et al.* (2016) studied the influence of postharvest dipping of 1% CaCl_2 for 5 minutes on papaya (cv. Madhubindhu). It recorded the maximum content of vitamin A ($1135.47 \text{ IU } 100 \text{ g}^{-1}$), reducing sugar (1.73%), total sugar (15.11%) and ascorbic acid ($35.89 \text{ mg } 100\text{g}^{-1}$) after storage up to 8 days. Srinu *et al.* (2017) reported that papaya fruits treated with 3 % CaCl_2 exhibited maximum fruit firmness of 2.03 kg cm^{-2} , 11.28 °Brix TSS, 0.11% titratable acidity and $44.66 \text{ mg } 100\text{g}^{-1}$ of ascorbic acid content with minimum physiological loss in weight of 15.12% after 15 days of storage.

2.1.5. Salicylic acid

Salicylic acid is an endogenous signal mediator in plant defence mechanism against pathogens. Treatment with salicylic acid reduces moisture loss, inhibit oxygen uptake, reduce respiration rate, and restrict ethylene production, which together prevents discoloration, retard microbial growth and thus, extending the shelf life (Montanaro *et al.*, 2006). Supapvanich and Promyou (2013) reported the salicylic acid as a phytohormone, which is classified under phenyl propanoid compound group. It is activated under both biotic and abiotic stress condition as a plant defence mechanism and recognised as a Generally Recommended As Safe (GRAS) for postharvest application of fruits and vegetables.

A study conducted by Srivastava and Dwivedi (2000) suggested that banana cv. 'Hari chhal' fruit treated with salicylic acid (0.5 or 1 mM) slowed down respiration rate, ethylene production, thus delayed ripening with marketability up to 8

days. Mo *et al.* (2008) concluded that Sugar apple deteriorates at a faster rate with the onset of ripening during storage. Up on treatment with salicylic acid (0.8 mmol L^{-1}) combined with storage at low temperature of 15°C maintained the membrane integrity, decay rates and slowed down the ripening process by reducing respiration rate and ethylene production rate with improved storability up to 10 days. Bal and Celik (2010) reported that Hayward kiwifruit treated with 0.5-1 mM salicylic acid and stored in MAP at 0°C with 85-95% RH was effective in extending the shelf life for 200 days without affecting its quality and also maintained better physical and chemical parameters. An experiment conducted shows that Hayward kiwifruit immersed in 1 mM of salicylic acid solution (SA) for 5-10 minutes and stored at 0.5°C up to 90 days reduced weight loss, prevented fruit softening and improved skin and flesh appearance, aroma and maintained overall fruit quality (Fattahi *et al.*, 2010).

Shafiee *et al.* (2010) reported that strawberry cv. Camarosa immersed in 2 mM of salicylic acid solution prevented the fruit softening and showed the lowest weight loss, fruit decay and higher retention of firmness, ascorbic acid and quality than control. The experiment carried out by Lu *et al.* (2011) observed that winter pineapple fruits subjected to SA @ 2 mM concentration significantly declined the respiration rate, ethylene production and also delayed ripening. A study conducted by Sayyari *et al.* (2011) suggested that pomegranate treated with acetyl salicylic acid could able to delay the ripening process and increased the antioxidant activity due to high rate of bioactive compounds and ascorbic acid content. Cornelian cherry fruits treated with salicylic acid and stored at 4°C for 21 days had significantly enhanced ascorbic acid content and postharvest antioxidant potential. It was found that enhanced antioxidant potential might be due to activation of PAL enzyme and hence triggering the phenylpropanoid-flavonoids pathway (Dokhanieh *et al.*, 2013). Khademi and Ershadi (2013) reported that 2 mM salicylic acid treatment of peach retained firmness and antioxidant activity without having negative impact on organoleptic properties.

Barman and Asrey (2014) investigated that mango cv. Chausa immersed in 2mM solution of salicylic acid as a pre storage treatment for 5 minutes was found as the best in recording minimum weight loss, reduced fruit softening and disease incidence and also effective in maintaining higher bioactive compounds like

carotenoids and antioxidant activity. Hong *et al.* (2014) concluded that mango fruits stored at 25°C for 11 days treated with salicylic acid suppressed the gene expression associated with ethylene biosynthesis and signalling there by inhibiting ethylene production and ripening process and maintained fruit quality. The investigation carried out by Shipra *et al.* (2016) reported that salicylic acid treatment of mango cv. Amrapali extended the shelf life up to 17 days.

Alrashdi *et al.* (2017) reported that postharvest dipping of ‘El-Bayadi’ variety of table grapes in salicylic acid (4 mM) declined enzyme activity and enhanced antioxidant components than untreated fruits. A study conducted by Ezzat *et al.* (2017) showed that apricot cv. ‘Bergarouge’ dipped in 2 mmol L⁻¹ of salicylic acid for 15 minutes and kept under cold storage condition at 1°C with 95% relative humidity followed by storage at ambient condition (25°C) recorded a shelf life of 21 days which significantly reduced the fruit softening, weight loss and retained the soluble solid content and acidity throughout the storage period. The postharvest dipping of grape cv. Superior Seedless with salicylic acid of 4 mM concentration was found to reduce increment in weight loss, enhanced fruit firmness and shelf life up to 4 days (Loay, 2017). An improved shelf life in banana cv. Nendran was observed with salicylic acid treatment at 2mM (Nair, 2018). Mandarin orange (cv. Kinnow) fruits treated with Salicylic acid (5 mM) exhibited lowest titrable acidity (0.94 %), total sugar contents (4.79 %), TSS (10.37 B) and ascorbic acid (30.00 mg 100g⁻¹) as compared to control (Haider *et al.*, 2020). Postharvest dipping of pistachionut in 2 mmol L⁻¹ SA significantly reduced the accelerated activity of polyphenol oxidase than control. Moreover, it also reported the best colour score of fruits (Molamohammadi *et al.*, 2020).

A postharvest immersion of ‘Kaek Dam’ papaya fruit in 2 mM SA had significantly declined fruit ripening and retained firmness during refrigerated storage by hindering the levels of EL and, EDTA and Na₂CO₃ soluble pectin components and enhanced scavenging activity of treated fruits (Promyou and Supapvanich, 2014). The postharvest treatment of papaya cv. Red Lady with SA at 1 mM concentration significantly enhanced the fruit firmness with 8.46 kg cm⁻², titratable acidity (0.23%), antioxidant activity (87.54%) and ascorbic acid content (27.80 mg 100g⁻¹) with low

physiological loss in weight of 11.07% than control (Lata, 2017). Mandal *et al.* (2017) reported that papaya cv. Red Lady immersed in salicylic acid at 2.5 mM L⁻¹ for five minutes and stored at 20-25°C and 75-80 % relative humidity recorded the lowest weight loss (11.46%) at 7 days after storage. Furthermore, fruits subjected to this treatment also had low TSS (7.75°B), carotenoid content (1.06 mg 100⁻¹) and colour score (2.08), indicated delayed ripening and the highest shelf life (14 days) with minimum decay percentage (6.25%) of fruits. An investigation conducted by Supapvanich and Promyou (2017) showed that ‘Holland’ papaya fruits exposed to 2.0 mM of SA coupled with hot water dip at 42°C maintained postharvest fruit quality with enhanced bioactive components like carotenoids, ascorbic acid content, antioxidant activity in fruit kept under ambient condition of storage for a period of 6 days. Devarakonda *et al.* (2020) revealed that SA application of papaya cv. Red Lady at 150 ppm recorded the lowest physiological loss in weight of 11.89% while biochemical attributes like total sugars (8.26%), TSS, reducing sugars (4.86%) increased during a storage period of 12 days.

2.1.6. Hot water treatment

Fungal diseases and insect damages in several fruits were eradicated using heat treatments during postharvest handling practices. An important advantage of heat treatment is that there is no chemical residue on the surface of fruits and commercially used heat treatments are vapour heat, hot water and hot air. Vapour heat treatment is particularly used for insect disinfection, while hot water is basically used for the control of fungal diseases and extended up to insect control and hot air has been used for controlling both insect and fungal damage (Lurie, 1998). Kader (2013) reported that heat treatments controlled postharvest diseases like anthracnose in mango and crown rot in banana and also insect infestation were regulated to meet the quarantine requirements in some produce, like papaya and mango.

Papaya cv. Tainung subjected to 48-50°C for 20 minutes and stored at 5°C was effective reducing rate of respiration and ethylene production and maintained the organoleptic properties (Allong *et al.*, 2000). The hot water treatment (47±1°C for 10 minutes) of papaya cv. Eksotika II was able to maintain the quality of fruit when it

was allowed to ripen at room temperature and played a role as disinfectant (Martins *et al.*, 2004). Arina *et al.* (2010) studied that papaya cv. Eksotika exposed to hot water as a postharvest quarantine treatment for fruit fly disinfection for the export of papaya fruit to different countries and reported improved postharvest fruit quality during ripening process. Martins *et al.* (2010) reported that papaya fruits exposed to hot water treatment of different temperatures did not influence the quality parameters like firmness, titratable acidity and total soluble solids. However, hot water treatment of 48-50°C for 20 minutes was effective in controlling fungal species like *Phoma caricae* and *Colletotrichum gleosporoides*.

Kechinski *et al.* (2012) provided heat treatments to papaya fruits using hot water brushing system at temperatures of 45, 55 and 65°C and no mould growth was observed under wax film coating of fruits treated under hot water. NHB (2012) suggested hot water treatment of papaya as a method to combat anthracnose for export industries. The effect of hot water treatment (55°C for 0, 3, 6 and 9 minutes) on papaya was studied by Carrillo-Lopez *et al.* (2013) and observed that these treatments did not have negative effect on its biochemical parameters such as TSS, titratable acidity, PLW and fruit firmness at any duration. Chavez-Sanchez *et al.* (2013) opined that hot water treatment at 55°C for 3 minutes contributed to anti-fungal property and did not badly affect the quality parameters of both pulp and skin of papaya fruits at their colour break stage of ripeness. Hence, this treatment is considered promising to reduce the decay of fruits when marketed at non-refrigerated condition (25°C).

A study conducted by Li *et al.* (2013) reported that hot water treatment at 54°C for 4 minutes reduced fruit softening and decay, preserved fruit quality and extended shelf life of papaya fruits. Zhao *et al.* (2013) revealed that papaya fruits treated with hot water at 54°C for 4 minutes slowed down the ripening process and declined postharvest decay by 43.7 percent after storage of 9 days when stored at 25°C. Fruits treated with hot water maintained fruit firmness due to decline in ripening with improved colour development as compared to control, which enhanced its economic value. The appropriate treatment of fruits with hot water affected the respiration rate, ethylene production rate, and suppressed the activity of enzymes associated with cell wall degradation such as polygalacturonase and pectin

methylesterase and enhanced the expression of protein gene associated with inhibition of polygalacturonase.

Papaya cv. Coorg Honey Dew harvested at maturity stage of 1/4th yellowing and immersed in hot water at 50^oC for 20 minutes had significantly reduced weight loss, microbial growth, controlled postharvest diseases and extended the shelf life at room temperature as reported by (Jayasheela *et al.*2015). Shadmani *et al.* (2015) observed that papaya cv. Frangi exposed to double dip hot water treatment (42 °C for 30 minutes and 49 °C for 20 minutes) followed by storage at low temperature prolonged the storage life. Papaya cv. solo subjected to heat treatment (49^oC for 90 minutes) and then stored at 15^oC exhibited lowest physiological loss in weight, acidity, retained firmness, improved the organoleptic qualities and extended the shelf life up to 20 days (Benjamin *et al.*, 2018).

2.1.7. Ozonation

Ozonation is a novel, non-thermal approach effective in inactivation of microbes which causes damage to cellular constituents by attributing changes in cell permeability, oxidation of proteins and lipids in the microbial cell (Priyanka *et al.*, 2014).

Ozonation helps in degradation of toxic contaminants through oxidative process (Ong *et al.*, 1996) and also aids in minimising postharvest loss ensuring food quality and safety (Karaca and Velioglu, 2007). It is an eco-friendly sanitizer due to rapid auto- decomposition in to molecular oxygen and is free of chemical residues and is considered as an emerging “green technology” (Pandiselvam *et al.*, 2019).

Amaranthus sanitized with 2 ppm ozonised water revealed the lowest physiological loss in weight, highest relative water content with high acceptability after 4 hours of storage at room temperature (George, 2015). Ambareesha (2016) reported that amaranthus surface sanitized with 2 ppm ozonised water had maximum content of ascorbic acid, anthocyanin and mean score for visual parameters. Ozone treatment extended green life of fresh fruits and vegaetables by retarding microbial activity and through ethylene oxidation (Beuchat, 2016). Shetty (2017) observed that rambutan fruits subjected to ozonation of 2 ppm recorded the lowest physiological

loss in weight, improved colour retention and extended shelf life for 5 days with highest retention of nutrients and better consumer acceptability.

Papaya cv. "Sekaki" fruits were dipped with ozonised water 2.5 ppm exhibited higher levels of TSS, ascorbic acid, antioxidant activity after 10 days after storage (Skog and Chu, 2001). Bataller *et al.* (2012) reported that papaya cv. Maradol-red immersed in ozone-containing water (1 mg L^{-1}) was desirable in reducing fungal pathogens and delayed the fruit decay. The papaya fruits subjected to ozone fumigation of 1.6 ppm for 96 hours declined the disease incidence to an extent of 40%, thereby reducing postharvest losses caused due to anthracnose as proved by Ong *et al.* (2013). Papaya treated with 3.5 ppm of ozone exhibited the highest antioxidant activity (30.9%) and vitamin C content (12.4%) after 10th day of storage (Ali *et al.*, 2014). A study conducted by Silva Neto *et al.* (2019) reported that papaya cv. Sunrise solo exposed to 3.3 ppm ozone and kept at room temperature of $27 \pm 2 \text{ }^\circ\text{C}$ and RH $65 \pm 2\%$ potentially reduced the severity of anthracnose incidence. Terao *et al.* (2019) studied the combined effect of ozonation (3 mg L^{-1}) with heat treatment ($70 \text{ }^\circ\text{C}$ for 15 Seconds) on papaya and found that it as an effective method of sanitization.

2.2. STORAGE STUDIES

Rao (2004) reported that papaya fruits packed in polyethylene film wrap recorded less physiological weight loss and maintained good quality attributes during the storage period. Chonhenchob and Singh (2005) noticed that papaya fruits cushioned with paper based material in CFB boxes, significantly preserved the quality as compared to plastic based cushioning material (foam nets, crates). Papaya hybrid Formosa 'Tainung 01' covered individually using bubble wrap and then packing in wavy cardboard boxes maintained the quality of fruits with minimum damage during transit (Santos *et al.*, 2008).

Papaya cv. Taiwan Red Lady immersed in postharvest treatment (GA_3 and CaCl_2) and packed with butter paper exhibited lowest physiological loss in weight of 21.87%, preserved firmness (5.88 kg cm^{-2}) with highest marketability than control (Premalata, 2009). Lanka *et al.* (2011) reported that papaya subjected to hot water dip (49°C ; 20 minutes) followed by pre treatment and spraying with 5 % ethanol and sealed in low density polyethylene bag maintained the shelf life up to 12 days under

ambient conditions. The papaya fruits harvested at colour break stage, treated with 1-MCP and packed in polyethylene lined CFB boxes slowed down the ripening and fruit softening with increased consumer acceptability (Paull and Chen, 2011). Papaya fruits wrapped in polyethylene bag coupled with evaporative storage retained the freshness, firmness, fruit quality for 25 days and increased shelf life by two folds by (Azene *et al.*, 2014). Barot *et al.* (2016) investigated that papaya cv. Madhu Bindhu subjected to 2% calcium chloride and stored in CFB boxes at room temperature recorded the highest TSS of 12.50%, 21.00% total sugars, 2.40% reducing sugars and also maximum ascorbic acid content of 38 mg 100g⁻¹ with superior fruit quality.

Bhuvaneswari *et al.* (2017) observed that papaya cv. Red Lady packed in cushion intact telescopic customised corrugated fibre board (450×300×300mm, 18 kg/cm² bursting strength) exhibited the lowest weight loss of 3.75% with highest acidity (0.16%), total soluble solids (12 °Brix) and carotenoid content (1.13 mg 100g⁻¹) during ripening period of 12 days. The postharvest dipping of Red Lady papaya at colour break stage in chitosan solution for 5 minutes, air dried and wrapped with paper and stored in CFB boxes at ambient temperature (28±1°C) recorded the minimum cumulative weight loss of 5.1%, higher retention of firmness (633g) with slow ripening and extended prolonged shelf life up to 8 to 9 days (Bhanushree *et al.*, 2018). Patel *et al.* (2019) reported that papaya cv. Red Lady dipped in botanical extracts were air dried, wrapped using paper and stored under ambient temperature decreased the incidence of postharvest diseases with good consumer acceptance. Papaya cv. Red Lady-786 harvested at colour break stage when stored for ripening studies reported that fruits at 25°C took 72-96 hours for ripening, which was superior in quality over fruits kept at 20°C and 30°C. It was also noted that fruit firmness decreased with rise in temperature and ripening period (Singh *et al.*, 2019).

Materials and Methods

3. MATERIALS AND METHODS

The materials and methodologies adopted during the present experiment entitled “Postharvest quality management of papaya (*Carica papaya* L.) cv. Red Lady” conducted with the objective to standardize postharvest treatments for delayed ripening and to extend the shelf life of papaya cv. Red Lady with minimum nutritional loss through postharvest handling practices are described in this chapter.

3.1. EXPERIMENTAL MATERIAL

3.1.1. Experimental site

The present investigation was carried out at Department of Post Harvest Technology, College of Agriculture, Vellayani, Kerala Agricultural University, during the year 2018-2020.

3.1.2. Selection of fruits

Good quality papaya fruits (cv. Red Lady) of uniform maturity (colour break stage), size and shape were procured from the field of progressive farmers of, Sanghamaitri, Farmer Producer Organisation at Pallichal. The fruits were harvested at early morning and brought to the Post Graduate research lab of Department of Post Harvest Technology without delay. The fruits were subjected to different postharvest treatments in order to assess the effectiveness of postharvest treatments for delayed ripening and to extend the shelf life.

3.1.3. Postharvest treatments

The selected fruits after sanitization (ozonisation 2 ppm) followed by hot water treatment (50⁰C for 20 minutes) were subjected to different postharvest treatments by dipping for 5 minutes. The postharvest treatments used were Naphthalene acetic acid (250 ppm), Edible coating (Papaya Leaf Extract Aloe Gel 1:1), Gibberellic acid (100 ppm), Calcium chloride (2%) and Salicylic acid (2 mM).

3.1.3.1. Preparation of Naphthalene acetic acid (NAA 250 ppm) solution

Naphthalene acetic acid of 250 ppm was prepared by adding 250 mg in small quantity of 1 N NaOH before being mixed with 1 L distilled water and Tween 80 (sticker) of 0.1% was added to it as a wetting agent.

3.1.3.2. Preparation of Edible coating (Papaya Leaf Extract Aloe Gel) (PLEAG)

Gel matrix (colourless hydroparenchyma) underneath the leaf rind extracted from fresh *aloe vera* leaves were ground using blender and was filtered to remove fibres. The pure aloe gel (AG; 100%) obtained was pasteurized at 70°C for 45 minutes. To facilitate uniform coating 1% sodium alginate was added as a stabiliser.

To prepare PLEAG 1:1, 500 g of fresh papaya leaves washed in running water were sterilised using 0.1% sodium hypochlorite for 10 minutes and then washed with distilled water to remove the residues of chemicals. Papaya leaves were then crushed with aloe gel in 1:1. Final filtration was done to remove fibre (Brishti *et al.*, 2013). Tween 80 @ 0.1% was added to the solution as a wetting agent.

3.1.3.3. Preparation of Gibberellic acid (GA₃ 100 ppm) solution

The GA₃ @ 100 ppm concentration was prepared by taking 100 mg in small quantity of 95% ethanol which was dissolved in distilled water (1 L) containing 0.1% Tween 80 (wetting agent).

3.1.3.4. Preparation of Calcium chloride (CaCl₂ 2%) solution

The 2% concentration of calcium chloride solution was made up by dissolving 2 g in 100 ml of distilled water and 0.1 % of Tween 80 was added to it.

3.1.3.5. Preparation of Salicylic Acid (SA 2 mM) solution

Salicylic Acid solution of 2 mM was made up by adding 276 mg in 1 L of distilled water after being dissolved in small quantity of 95% ethyl alcohol and Tween 80 @ 0.1% was added to it as a wetting agent.



Plate 1. Red Lady papaya orchard



Plate 2. Red Lady papaya harvesting



Papaya fruit



Ozonation (2 ppm)



Hot water treatment

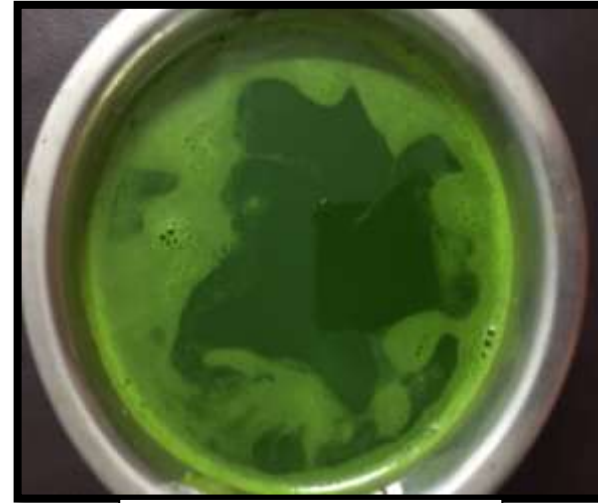


Postharvest treatment

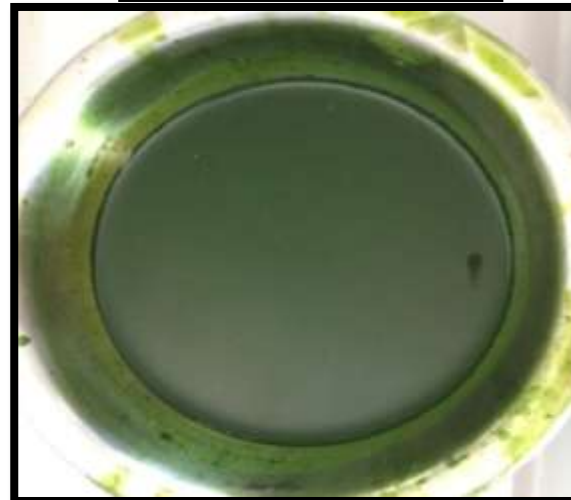
Plate 3. Postharvest treatment of Red Lady papaya



Aloe Gel



Papaya Leaf Extract



PLEAG (1:1)



Coated papaya fruit

Plate 4. Papaya Leaf Extract Aloe Gel coating of papaya fruit

3.2. TREATMENT DETAILS

T₁- NAA (250 ppm)

T₂- Edible coating (Papaya Leaf Extract Aloe Gel) (PLEAG)

T₃- GA₃ (100ppm)

T₄- CaCl₂ (2%)

T₅- Salicylic Acid (2mM)

T₆- Hot water treatment alone

T₇- Control (without any postharvest treatment)

Number of treatments : 7

Number of replications : 3 (10 fruits per replication)

Experimental Design : Completely Randomised Design (CRD)

3.2. OBSERVATIONS

The pre treated papaya fruits were air dried for removing the surface moisture and stored in Corrugated Fibre Board boxes with 5% ventilation under ambient conditions (30±2°C; 80-85% RH). Physiological, biochemical, physical, and sensory parameters of fruits during storage were recorded at an interval of three days till the end of shelf life.

3.2.1. Physiological parameters

Physiological parameters *viz.*, physiological loss in weight and respiration rate of pre treated papaya fruits during storage was determined.

3.2.1.1. Physiological Loss in Weight (PLW)

Physiological loss in fruit weight was determined by noting the weight of sample at 3 days interval and deducted from the initial weight recorded at the time of storage. PLW was calculated using the formula mentioned below and expressed as percentage (Koraddi and Devendrappa, 2011).

$$PLW = \frac{\text{Initial weight} - \text{Final weight}}{\text{Initial weight}} \times 100$$

3.2.1.2. Respiration rate ($\text{mL CO}_2 \text{ kg}^{-1} \text{ h}^{-1}$)

The pre treated papaya fruits after weighing precisely were placed in a closed plastic container (5 L capacity by volume) for estimation of respiration rate. Immediately after one hour CO_2 concentration was recorded using Checkpoint Portable Gas Analyser by penetrating needle through a silicon rubber septum fixed to lid and expressed in $\text{mL CO}_2 \text{ kg}^{-1} \text{ h}^{-1}$ (Bhande *et al.*, 2008).

3.2.2. Biochemical parameters

Biochemical attributes such as moisture content, Total Soluble Solids, reducing sugar, total sugar, titratable acidity, carotenoids, ascorbic acid and antioxidant activity of pre-treated papaya fruits were analysed at three days interval till the end of shelf life.

3.2.2.1. Moisture content (%)

One gram of fruit pulp was kept in moisture analyser (Essae, AND MAX 50) to record the moisture content based on principle of thermo gravimetric analysis, expressed in terms of percentage.

3.2.2.2. Total Soluble Solids ($^{\circ}\text{B}$)

Total Soluble Solids (TSS) of papaya was determined at an interval of three days using Atago - 0 to 53% digital refractometer and was expressed in $^{\circ}\text{Brix}$.

3.2.2.3. Reducing Sugar (%)

Reducing sugar was analysed as per the titrimetric method of Lane and Eynon as described by Ranganna (1986). Reducing sugar was calculated using the following formula and expressed as percentage.

$$\text{Reducing sugar (\%)} = \frac{\text{Glucose Eq. (0.05)} \times \text{Total vol. made up (ml)} \times 100}{\text{Titre value} \times \text{Weight of sample taken (g)}}$$

3.2.2.4. Total Sugar (%)

Total sugar content was determined as per the procedure described by (Ranganna, 1986) and calculated using the following formula and the results were

$$\text{Total sugar (\%)} = \frac{\text{Glucose Eq. (0.05)} \times \text{Total vol. made up (ml)} \times \text{Vol. made up after inversion (ml)} \times 100}{\text{Titre value} \times \text{Weight of pulp taken (g)} \times \text{Aliquot taken for inversion (ml)}}$$

3.2.2.5. Titratable acidity (%)

Titrateable acidity was measured according to the procedure provided by Ranganna (1986) and was expressed in per cent citric acid equivalent using following formula.

$$\text{Acidity} = \frac{\text{Titre value} \times 0.1 \times \text{Volume made up (ml)} \times 0.064}{\text{Volume of sample taken (ml)} \times \text{Wt. of the sample (g)} \times 10}$$

3.2.2.6. Carotenoids (mg 100g⁻¹)

Carotenoids of a treated fruit were determined as per the procedure of Saini *et al.* (2001) and expressed in mg 100g⁻¹ of sample.

3.2.2.7. Ascorbic acid (mg 100g⁻¹)

The titrimetric method using 2, 6 dichlorophenol Indophenol outlined by Ranganna (1986) was used for the estimation of ascorbic acid and was calculated using the following formula. It was expressed as mg 100g⁻¹ of fruit on fresh weight basis.

$$\text{Ascorbic acid} = \frac{\text{Titre_value} \times \text{Dye factor} \times \text{Volume made up (ml)} \times 100}{\text{Aliquot of extract taken (ml)} \times \text{Wt. of sample (g)}}$$

3.2.2.8. Antioxidant activity (%) (DPPH assay)

Total antioxidant activity of postharvest treated papaya was estimated using 2, 2- diphenyl-1-picrylhydrazyl (DPPH) radical scavenging assay. The scavenging effect on DPPH free radical was measured as per the procedure given by Sharma and Bhat

(2009). Scavenging effect was expressed in per cent inhibition of DPPH as mentioned in the following equation:

$$\% \text{ inhibition of DPPH} = \frac{\{A_{\text{blank}} - A_{\text{sample}}\} \times 100}{A_{\text{blank}}}$$

Where,

A_{blank} – Absorbance of DPPH solution without sample

A_{sample} – Absorbance of the test sample after 30 min

3.2.3. Physical parameters

Physical parameters *viz.*, texture (fruit firmness) and skin colour of postharvest treated papaya were analysed.

3.2.3.1. Texture (N)

Textural properties of treated papaya fruits were evaluated using a texture analyzer TA-HD[®] (Stable Micro systems, Surrey, England) equipped with a 50kg load cell. The analyzer was linked up to a computer that recorded data via a software program called Texture Expert (version 1.22, Stable Micro Systems, UK). Texture evaluation was carried out by placing the whole fruit with skin on the platform of the texture analyzer and penetrating it with a 2 mm diameter cylindrical stainless steel (P/2 dia cylinder stainless steel) at a speed of 0.5mm/s with automatic return to plot a corresponding deformation curve. The penetration was taken at three different positions on same vertical axis. The downward distance (penetration distance into the fruit) was set at 15mm and pre-test speed, test speed and post-test speed were 5 mm/s, 2 mm/s and 10 mm/s; respectively. The trigger force and data acquisition rate were set as 0.049 N and 200 pps respectively. The maximum distance covered by probe was considered as a measure of fruit texture and expressed in newton (N).

3.2.3.2. Skin colour

Papaya fruits after postharvest treatment were visually observed during storage and scored relying on the standard colour index scaling from 0 to 6 as developed by Mandal *et al.* (2017).

Score 0 : Green skin without yellow stripe

Score 1 : Green skin with light yellow stripe

Score 2 : Green skin with well-defined yellow stripe

Score 3 : One or more orange-coloured stripes in skin

Score 4 : Clearly orange-coloured skin with some light green areas

Score 5 : Characteristic orange-coloured skin of papaya, and

Score 6 : Fruit colour similar to stage 5, but more intense

3.2.4. Sensory analysis

Pre treated papaya fruits were evaluated for sensory attributes *viz.*, texture, colour, odour, taste, flavour, appearance and overall acceptability by semi trained panel of 30 members during storage. Sensory characteristics were evaluated using nine point hedonic scale set out by Ranganna (1986) where each character was scored from 1 to 9.

Like extremely - 9

Like very much - 8

Like moderately - 7

Like slightly - 6

Neither like nor dislike - 5

Dislike slightly - 4

Dislike moderately - 3

Dislike very much - 2

Dislike extremely - 1



Plate 5. Moisture Analyzer



Plate 6. Gas Analyzer



**3.2.5.
Shelf Life
(days)**

Shelf life of treated papaya fruits was examined by recording the number of days for 10% spoilage during storage, which was expressed as days (Ramesh *et al.*, 2016).

3.3. Statistical analysis

The data obtained from an experiment were statistically analyzed using Completely Randomized Design (CRD). Sensory attributes were statistically analysed by using Kruskal Wallis test.

The sensory scores were statistically analysed using Kruskal-Wallis test (chi-square value) and ranked as per the procedure described by Shamrez *et al.* (2013).

|

Results

4. RESULTS

The experimental data collected from the investigation on “Postharvest quality management of papaya (*Carica papaya* L.) cv. Red Lady” were analyzed and the results are interpreted in this chapter.

Papaya fruits were subjected to different postharvest treatments *viz.*, Naphthalene Acetic Acid (NAA), Edible coating (papaya leaf extract aloe gel), Gibberellic Acid (GA₃), Calcium chloride (CaCl₂), Salicylic Acid (SA), hot water treatment alone and control (without any postharvest treatment). Treated papaya fruits, after removal of surface moisture, were stored in corrugated fibre board boxes at room temperature (30±2°C, RH 80-85%). The fruits were analyzed for physiological, biochemical, physical and sensory parameters during storage.

4.1. PHYSIOLOGICAL PARAMETERS

4.1.1. Physiological Loss in Weight (PLW %)

Effect of postharvest treatments on physiological loss in weight of Red Lady papaya during storage is depicted in Table 1. Physiological loss in weight of papaya fruits showed significant difference among the treatments and increased during storage from 4.10% after 3rd day of storage to 8.08% and 10.81% after 6th and 9th days respectively. The postharvest treatment with Salicylic acid (SA 2 mM) (T₅) recorded the lowest loss in weight (4.53%) followed by T₁ (NAA 250 ppm) (5.42%) and the highest weight loss of 11.45% was recorded in fruits without postharvest treatment (T₇) after 9 days of storage.

With respect to the observations recorded on interaction effects, T₅ (SA 2 mM) with 2.60% recorded the lowest loss in weight followed by T₁ (NAA 250 ppm) (2.94%) and T₃ (GA₃ 100 ppm) (3.29%) after 3 days of storage. However the highest weight loss (5.93%) was observed in fruits without any postharvest treatment (T₇). After 6th day of storage, T₅ (SA 2 mM) (4.45%) showed the lowest value for loss in weight followed by T₁ (NAA 250 ppm) with 5.84% weight loss while the highest value for physiological loss in weight of 11.78% was found in T₇ (control without any postharvest treatment). The lowest weight loss (6.55%) was recorded in T₅ (SA 2

mM) followed by T₁ (NAA 250 ppm) with 7.49% but, the highest cumulative loss in weight of 16.65% had been recorded in fruits stored without any postharvest treatment (T₇) after 9 days of storage.

The papaya fruits without any postharvest treatment (T₇) and with hot water treatment alone (T₆) were discarded after 9 days of storage due to spoilage. The papaya fruits with SA treatment (T₅) recorded the lowest weight loss of 9.34% after 12 days of storage followed by the NAA treatment (T₁) with 10.84% of cumulative weight loss. The highest loss in weight of 16.82% was recorded by the treatment T₄ (CaCl₂) followed by T₂ (PLEAG edible coating) with 14.56% of weight loss.

Calcium chloride (T₄) treated papaya fruits were discarded after 12 days of storage due to spoilage. The lowest weight loss of 13.10% was observed in T₅ (SA 2 mM) treated papaya after 14 days of storage and the highest cumulative loss in weight of 16.49% was reported in T₂ (PLEAG edible coating).

4.1.2. Respiration rate (mL CO₂ kg⁻¹ h⁻¹)

Effect of postharvest treatments on respiration rate of papaya cv. Red Lady during storage is represented in Table 2. After 9 days of storage, minimum respiration rate of 50.02 mL CO₂ kg⁻¹ h⁻¹ was recorded in T₅ (SA 2 mM) followed by T₁ (NAA 250 ppm) with 51.47 mL CO₂ kg⁻¹ h⁻¹ and the maximum values (65.49 mL CO₂ kg⁻¹ h⁻¹) for respiration rate was noticed in T₇ (without any postharvest treatments) followed by T₆ (hot water treatment) with 62.19 mL CO₂ kg⁻¹ h⁻¹. Respiration rate of stored papaya fruits showed an increased rate of respiration from 30.79 to 86.54 mL CO₂ kg⁻¹ h⁻¹ during the storage period of 9 days. Respiration rate of Red Lady papaya at the time of storage was 30.79 mL CO₂ kg⁻¹ h⁻¹ which increased to 44.88, 67.02 and 86.54 mL CO₂ kg⁻¹ h⁻¹ after 3rd, 6th and 9th day of storage respectively.

At the time of storage, respiration rate of Red Lady papaya ranged between 29.30 mL CO₂ kg⁻¹ h⁻¹ and 32.30 mL CO₂ kg⁻¹ h⁻¹. The minimum rate of respiration was observed in T₅ (SA 2 mM) with 40.21 mL CO₂ kg⁻¹ h⁻¹ which was on par with T₁ (NAA 250 ppm) (41.01, mL CO₂ kg⁻¹ h⁻¹) after 3 days of storage and the maximum

Table 1. Effect of postharvest treatments on Physiological Loss in Weight (%) of papaya cv. Red Lady during storage

Postharvest Treatments (T)	Days after storage (D)			Treatment Mean (T)	12	14
	3	6	9			
T ₁ (NAA 250 ppm)	2.94 (1.98)	5.84 (2.62)	7.49 (2.91)	5.42 (2.50)	10.84 (3.44)	13.95 (3.87)
T ₂ (PLEAG edible coating)	3.47 (2.11)	7.88 (2.98)	9.31 (3.21)	6.89 (2.77)	14.56 (3.94)	16.49 (4.18)
T ₃ (GA ₃ 100 ppm)	3.29 (2.07)	6.83 (2.80)	8.55 (3.09)	6.22 (2.65)	12.46 (3.67)	14.27 (3.91)
T ₄ (CaCl ₂ 2%)	4.63 (2.37)	8.92 (3.15)	11.63 (3.55)	8.39 (3.03)	16.82 (4.22)*	-
T ₅ (Salicylic Acid 2 mM)	2.60 (1.90)	4.45 (2.34)	6.55 (2.75)	4.53 (2.33)	9.34 (3.22)	13.10 (3.76)
T ₆ (Hot water treatment)	5.83 (2.61)	10.84 (3.44)	15.47 (4.06)*	10.71 (3.37)	-	-
T ₇ (Control)	5.93 (2.63)	11.78 (3.57)	16.65 (4.20)*	11.45 (3.47)	-	-
Days (D) Mean	4.10 (2.24)	8.08 (2.99)	10.81 (3.40)			
	SE± (m)	CD (0.05)				
Treatments (T)	0.007	0.020			SE± (m) 0.015	SE± (m) 0.013
Days (D)	0.005	0.013			CD (0.05) 0.046	CD (0.05) 0.041
Treatments (T) × Days (D)	0.012	0.034				

(Square root transformed values are provided in parenthesis)

*Papaya fruits were discarded due to spoilage

Table 2. Effect of postharvest treatments on respiration rate (mL CO₂ kg⁻¹ h⁻¹) of papaya cv. Red Lady during storage

Postharvest Treatments (T)	Days after storage (D)				Treatment Mean (T)	12	14
	0	3	6	9			
T ₁ (NAA 250 ppm)	29.82	41.01	57.88	77.45	51.54	89.62	95.65
T ₂ (PLEAG edible coating)	30.81	43.60	68.99	86.85	57.56	93.58	98.56
T ₃ (GA ₃ 100 ppm)	30.40	42.45	61.68	81.34	53.97	91.45	97.63
T ₄ (CaCl ₂ 2%)	31.34	45.98	71.85	92.32	60.37	94.65*	-
T ₅ (Salicylic Acid 2 mM)	29.30	40.21	54.57	75.99	50.02	88.55	94.83
T ₆ (Hot water treatment)	31.54	48.91	75.41	92.90*	62.19	-	-
T ₇ (Control)	32.30	51.97	78.78	98.92*	65.49	-	-
Days (D) Mean	30.79	44.88	67.02	86.54			
	SE± (m)	CD (0.05)				SE± (m) 0.126	SE± (m) 0.249
Treatments (T)	0.263	0.747				CD (0.05) 0.402	CD (0.05) 0.08
Days (D)	0.199	0.564					
Treatments (T) × Days (D)	0.526	1.493					

*Papaya fruits were discarded due to spoilage

respiration rate of 51.97 mL CO₂ kg⁻¹ h⁻¹ was reported in T₇ (control) followed by T₆ (hot water treatment) with a respiration rate of 48.91 mL CO₂ kg⁻¹ h⁻¹.

During storage, the lowest respiration rate was recorded in T₅ (SA 2 mM) with 54.57 and 75.99 mL CO₂ kg⁻¹ h⁻¹ after 6 and 9 days of storage respectively which was followed by T₁ (NAA 250 ppm) with 57.88 and 77.45 mL CO₂ kg⁻¹ h⁻¹ after 6 and 9 days of storage. The highest values for respiration rate was noticed in T₇ (control) and the values were 78.78 and 98.92 mL CO₂ kg⁻¹ h⁻¹ after 6 and 9 days of storage respectively.

The papaya fruits without any postharvest treatments (T₇) and with hot water treatment alone (T₆) were discarded after 9 days of storage due to spoilage. After 12th day of storage, Salicylic Acid treated papaya fruits (T₅) showed the lowest (88.55 mL CO₂ kg⁻¹ h⁻¹) respiration rate followed by T₁ (NAA 250 ppm) (89.62 mL CO₂ kg⁻¹ h⁻¹) while the highest value of respiration rate (94.65 mL CO₂ kg⁻¹ h⁻¹) had been recorded in T₄ (CaCl₂ 2%) followed by T₂ (PLEAG edible coating) (93.58 mL CO₂ kg⁻¹ h⁻¹).

Calcium chloride (T₄) treated papaya fruits were discarded after 12 days of storage due to spoilage. After 14th day of storage, SA treatment of papaya recorded the lowest respiration rate of 94.83 mL CO₂ kg⁻¹ h⁻¹ followed by T₁ (NAA 250 ppm) with 95.65 mL CO₂ kg⁻¹ h⁻¹ and the highest respiration rate of 98.56 mL CO₂ kg⁻¹ h⁻¹ was reported by T₂ (PLEAG edible coating).

4.2. BIOCHEMICAL PARAMETERS

4.2.1. Moisture content (%)

Moisture content of postharvest treated papaya cv. Red Lady during storage is outlined in Table 3. Papaya fruits with different postharvest treatments recorded moisture content ranged between 82.74% and 83.24% at the time storage without any significant difference between the treatments. After 9 days of storage, the lowest moisture content value of 87.31% was recorded for T₅ (SA 2 mM) followed by NAA treated fruits (T₁) (88.06%). However the highest value of 91.72% had been recorded in T₇ (control) followed by T₆ (hot water treatment) with a moisture content of 90.64%. It was found that there was reasonable increase in the moisture content from

82.94% to 88.45%, 91.90% and 94.23% after 3rd, 6th and 9th days respectively and recorded significant difference during the storage period. The lowest moisture content of 85.86% was observed in T₅ (SA 2 mM) which was on par with T₁ (NAA 250 ppm) (86.25%) and the highest moisture content of 91.78% was reported in T₇ (control) followed by T₆ (hot water treatment) after 3 days of storage.

During storage, papaya treated with T₅ (SA 2 mM) recorded the lowest value of 88.65% moisture content followed by NAA 250 ppm with 89.90% (T₁) while the highest value of 95.01% of moisture content was found in T₇ (control) followed by T₆ (hot water treatment) with 94.12% after 6 days of storage. Moisture content of SA treated (T₅) papaya fruits was the lowest with 91.69% followed by T₁ (NAA 250 ppm) with 92.84% after 9th day of storage while the highest moisture content of 97.31% was reported in papa T₇ (control) followed by T₆ (hot water treatment with 95.53%.

The papaya fruits without any postharvest treatment (T₇) and with hot water treatment alone (T₆) were discarded after 9 days of storage due to spoilage. After 12 days of storage, the lowest moisture content (93.77%) was recorded by T₅ (SA 2 mM) followed by T₁ (NAA 250 ppm) (94.93%). However, the highest percentage of moisture content was observed in T₄ (CaCl₂ 2%) with 97.42 % followed by T₂ (PLEAG edible coating) with 96.77% moisture content.

Calcium chloride (T₄) treated papaya fruits were discarded after 12 days of storage due to spoilage. SA treated fruits (T₅) recorded the lowest moisture content of 95.27% after 14 days of storage.

4.2.2. Total Soluble Solids (TSS) (°Brix)

Effect of postharvest treatments on total soluble solids (°Brix) of papaya cv. Red Lady during storage is outlined in Table 4. Papaya fruits dipped in postharvest treatments recorded the minimum TSS of 5.91 °Brix by T₅ (SA 2 mM) followed by T₁ (NAA 250 ppm) with 6.26 °Brix while the maximum TSS of 9.66 °Brix was reported in T₇ (control) followed by T₆ (hot water treatment) with 8.44 °Brix after the storage of 9 days.

Red Lady papaya fruits subjected to postharvest treatments showed significant difference for TSS during the storage and it increased from 4.55 °Brix to 10.04 °Brix during storage. At the time of storage, TSS of treated papaya was 4.55 °Brix and increased to 6.69 °Brix, 8.60 °Brix and 10.04 °Brix after 3rd, 6th and 9th day of storage respectively.

When the interaction effects are considered TSS ranged between 4.49 °Brix and 4.66 °Brix which didn't show any significant difference between the treatments on the initial day of storage. TSS recorded the lowest value of 5.17 °Brix for T₅ (SA 2 mM) followed by T₁ (NAA 250 ppm) (5.47 °Brix) after 3 days of storage. Treated papaya fruits with maximum TSS was recorded for T₇ (control) (8.47 °Brix) followed by T₆ (hot water treatment) (7.16 °Brix) after 3 days of storage.

After 6 days of storage, papaya fruits treated with T₅ (SA 2 mM) recorded the minimum TSS (6.32 °Brix) followed by T₁ (NAA 250 ppm) (6.85 °Brix) while the maximum TSS of 12.30 °Brix was observed in T₇ (control) followed by T₆ (hot water treatment) (10.02 °Brix). TSS of treated papaya fruit recorded the minimum value of 7.66 °Brix for T₅ (SA 2 mM) followed by T₁ (NAA 250 ppm) (8.21 °Brix) and the maximum value of 13.24 °Brix was observed in T₇ (control) followed by T₆ (hot water treatment) (12.03 °Brix) after 9 days of storage.

The papaya fruits without any postharvest treatments (T₇) and with hot water treatment alone (T₆) were discarded after 9 days of storage due to spoilage. Papaya fruits treated with SA 2 mM (T₅) recorded the minimum TSS of 9.74 °Brix followed by T₁ (NAA 250 ppm) (10.34 °Brix) while the maximum TSS of 13.20 °Brix was observed in T₄ (CaCl₂ 2%) followed by T₂ (PLEAG edible coating) with 12.02 °Brix after 12th day of storage.

Calcium chloride (T₄) treated papaya fruits were discarded after 12 days of storage due to spoilage. The papaya fruits treated with SA (T₅) recorded the lowest TSS of 11.52 °Brix after 14 days of storage followed by T₁ (NAA 250 ppm) with 11.93 °Brix.

Table 3. Effect of postharvest treatments on moisture content (%) of papaya cv. Red Lady during storage

Postharvest Treatments (T)	Days after storage (D)				Treatment Mean (T)	12	14
	0	3	6	9			
T ₁ (NAA 250 ppm)	83.24	86.25	89.90	92.84	88.06	94.93	96.29
T ₂ (PLEAG edible coating)	82.84	88.76	91.92	94.71	89.56	96.77	97.85
T ₃ (GA ₃ 100 ppm)	83.11	87.97	90.78	93.81	88.92	95.62	96.96
T ₄ (CaCl ₂ 2%)	82.74	88.47	92.93	93.71	89.46	97.42*	-
T ₅ (Salicylic Acid 2 mM)	83.02	85.86	88.65	91.69	87.31	93.77	95.27
T ₆ (Hot water treatment)	82.87	90.04	94.12	95.53*	90.64	-	-
T ₇ (Control)	82.76	91.78	95.01	97.31*	91.72	-	-
Days (D) Mean	82.94	88.45	91.90	94.23			
	SE± (m)	CD (0.05)				SE± (m) 0.138	SE± (m) 0.271
Treatments (T)	0.121	0.345				CD (0.05) 0.439	CD (0.05) 0.844
Days (D)	0.092	0.261					
Treatments (T) × Days (D)	0.243	0.69					

*Papaya fruits were discarded due to spoilage

Table 4. Effect of postharvest treatments on total soluble solids (°Brix) of papaya cv. Red Lady during storage

Postharvest Treatments (T)	Days after storage (D)				Treatment Mean (T)	12	14
	0	3	6	9			
T ₁ (NAA 250 ppm)	4.50	5.47	6.85	8.21	6.26	10.34	11.93
T ₂ (PLEAG edible coating)	4.66	6.93	8.24	9.58	7.35	12.02	13.48
T ₃ (GA ₃ 100 ppm)	4.53	6.27	7.19	8.97	6.74	11.58	12.64
T ₄ (CaCl ₂ 2%)	4.53	7.33	9.30	10.61	7.94	13.20*	-
T ₅ (Salicylic Acid 2 mM)	4.49	5.17	6.32	7.66	5.91	9.74	11.52
T ₆ (Hot water treatment)	4.53	7.16	10.02	12.03*	8.44	-	-
T ₇ (Control)	4.61	8.47	12.30	13.24*	9.66	-	-
Days (D) Mean	4.55	6.69	8.60	10.04			
	SE± (m)	CD (0.05)				SE± (m) 0.119	SE± (m) 0.066
Treatments (T)	0.039	0.112				CD (0.05) 0.38	CD (0.05) 0.207
Days (D)	0.030	0.084					
Treatments (T) × Days (D)	0.079	0.223					

*Papaya fruits were discarded due to spoilage

4.2.3. Reducing sugar (%)

Reducing sugar (%) of postharvest treated papaya cv. Red Lady during storage is illustrated in Table 5. After 9 days of storage, T₅ (SA 2 mM) treated fruits recorded the lowest (4.98%) reducing sugar content followed by T₁ (NAA 250 ppm) with 5.20%. The maximum reducing sugar of 7.14% was recorded for T₇ (control) followed by T₆ (hot water treatment) with 6.76%.

Papaya fruits showed significant difference for reducing sugar during storage period which was found to increase from 3.50% at initial day of storage to 4.93%, 7.08% and 7.99% after 3rd, 6th and 9th day respectively.

At the beginning of storage, reducing sugar of fruits ranged between 3.41% and 3.66% and there existed no significant difference between the treatments. After 3 days of storage, reducing sugar of SA 2 mM (T₅) treated fruits showed minimum value of 4.15% which was statistically on par with T₁ (NAA 250 ppm) and T₃ (GA₃ 100 ppm). The highest value of reducing sugar (6.30%) was recorded for T₇ (control) and found statistically on par with T₆ (hot water treatment) after 3 days of storage.

After 6 days of storage, papaya fruits treated with SA 2 mM (T₅) recorded minimum reducing sugar of 5.64% which showed no significant difference with T₁ (NAA 250 ppm) and the maximum value for reducing sugar was reported by T₇ (control) (9.46%) that followed by T₆ (hot water treatment). Similar to this SA treated fruits (T₅) recorded the lowest reducing sugar content of 6.69% with no significant difference with T₁ (NAA 250 ppm) after 9 days of storage and the highest reducing sugar content (9.37%) was reported in T₇ (control) followed by T₆ (hot water treatment) with 8.65% of reducing sugar.

The papaya fruits without any postharvest treatments (T₇) and with hot water treatment alone (T₆) were discarded after 9 days of storage due to spoilage. Papaya fruits treated with SA 2 mM (T₅) recorded the minimum reducing sugar of 8.01% followed by T₁ (NAA 250 ppm) with 8.61% while the maximum reducing sugar content of 9.15% was observed in T₄ (CaCl₂ 2%) followed by T₂ (PLEAG edible coating) with 8.61% after 12th day of storage.

Calcium chloride (T₄) treated papaya fruits were discarded after 12 days of storage due to spoilage. The salicylic acid treated fruits (T₅) recorded the lowest reducing sugar of 8.26% and fruits with edible coating (T₂) recorded the highest reducing sugar content of 9.28% after 14 days of storage.

4.2.4. Total Sugar (%)

Total sugar (%) of postharvest treated papaya cv. Red Lady during storage is depicted in Table 6. After 9 days of storage, SA 2 mM (T₅) treated papaya recorded the lowest total sugar content of 6.57% followed by T₁ (NAA 250 ppm) with 7.50%. The highest total sugar content after 9 days of storage was reported in T₇ (control) with 9.62% which showed on par to T₆ (hot water treatment) with 9.15%.

Total sugar content of postharvest treated papaya recorded significant difference among the treatments during storage and increased from 4.50% at the time of storage to 11.54% after 9 days of storage. At the time of storage, total sugar content was 4.50% which had been increased to 6.96%, 9.82% and 11.54% after 3, 6 and 9 days of storage respectively.

At the initial day of storage, total sugar content of postharvest treated papaya did not differ significantly among the treatments and ranged between 4.35% and 4.59%.

After 3 days of storage, the lowest total sugar content of 5.98% was reported in papaya treated with T₅ (SA 2 mM) which was statistically on par to T₁ (NAA 250 ppm) with 6.56%. Meanwhile, the highest content of total sugar (7.68%) was found in T₇ (control) which was found statistically on par to T₄ (CaCl₂ 2%) and T₆ (hot water treatment) with 7.30% and 7.47% respectively.

Red Lady papaya treated with SA 2 mM (T₅) showed the lowest total sugar content of 7.23% and 8.72% after 6 and 9 days of storage respectively. However, the highest total sugar values of 11.70% and 14.53% were reported in T₇ (control) after 6 and 9 days of storage respectively.

Table 5. Effect of postharvest treatments on reducing sugar (%) of papaya cv. Red Lady during storage

Postharvest Treatments (T)	Days after storage (D)				Treatment Mean (T)	12	14
	0	3	6	9			
T ₁ (NAA 250 ppm)	3.66	4.28	5.90	6.95	5.20	8.61	8.84
T ₂ (PLEAG edible coating)	3.42	4.49	6.62	7.68	5.55	8.95	9.28
T ₃ (GA ₃ 100 ppm)	3.53	4.40	6.20	7.33	5.37	8.51	9.05
T ₄ (CaCl ₂ 2%)	3.57	4.81	6.93	9.23	6.14	9.15*	-
T ₅ (Salicylic Acid 2 mM)	3.42	4.15	5.64	6.69	4.98	8.01	8.26
T ₆ (Hot water treatment)	3.50	6.10	8.78	8.65*	6.76	-	-
T ₇ (Control)	3.41	6.30	9.46	9.37*	7.14	-	-
Days (D) Mean	3.50	4.93	7.08	7.99			
	SE± (m)	CD (0.05)				SE± (m) 0.056	SE± (m) 0.025
Treatments (T)	0.046	0.132				CD (0.05) 0.180	CD (0.05) 0.079
Days (D)	0.035	0.100					
Treatments (T) × Days (D)	0.093	0.263					

*Papaya fruits were discarded due to spoilage

Table 6. Effect of postharvest treatments on total sugar (%) of papaya cv. Red Lady during storage

Postharvest Treatments (T)	Days after storage (D)				Treatment Mean (T)	12	14
	0	3	6	9			
T ₁ (NAA 250 ppm)	4.42	6.56	8.62	10.40	7.50	12.49	13.37
T ₂ (PLEAG edible coating)	4.54	6.98	9.87	11.30	8.17	14.16	14.22
T ₃ (GA ₃ 100 ppm)	4.52	6.73	9.35	10.90	7.88	13.43	13.59
T ₄ (CaCl ₂ 2%)	4.51	7.30	10.61	11.79	8.55	14.39	-
T ₅ (Salicylic Acid 2 mM)	4.35	5.98	7.23	8.72	6.57	11.61	12.73
T ₆ (Hot water treatment)	4.59	7.47	11.39	13.15*	9.15	-	-
T ₇ (Control)	4.58	7.68	11.70	14.53*	9.62	-	-
Days (D) Mean	4.50	6.96	9.82	11.54			
	SE± (m)	CD (0.05)				SE± (m) 0.103	SE± (m) 0.049
Treatments (T)	0.113	0.332				CD (0.05) 0.329	CD (0.05) 0.152
Days (D)	0.086	0.244					
Treatments (T) × Days (D)	0.227	0.644					

*Papaya fruits were discarded due to spoilage

The papaya fruits without any postharvest treatments (T₇) and with hot water treatment alone (T₆) were discarded after 9 days of storage due to spoilage. After 12 days of storage, papaya fruits treated with SA 2 mM (T₅) recorded the lowest total sugar content of 11.61% followed by T₁ (NAA 250 ppm) (12.49%) while the highest total sugar content of 14.39% was observed in T₄ (CaCl₂ 2%) which was statistically on par to T₂ (PLEAG edible coating).

Calcium chloride (T₄) treated papaya fruits were discarded after 12 days of storage due to spoilage. After 14 days of storage, SA treated fruits (T₅) recorded the lowest sugar content of 12.73% and the highest total sugar (14.22%) was observed for the treatment T₂ (PLEAG edible coating).

4.2.5. Titratable acidity (%)

Titratable acidity of treated papaya fruits showed significant difference among the treatments ranged between 0.14% and 0.28% during the storage (Table 7). Postharvest treated Red Lady papaya recorded the highest titratable acidity of 0.25% T₅ (SA 2 mM) which was on par to the T₁ (NAA 250 ppm) after 9 days of storage. The lowest value (0.16%) for titratable acidity was reported for T₇ (control) followed by T₆ (hot water treatment) with 0.18%. Titratable acidity of Red Lady papaya decreased from 0.28% at the time of storage to 0.22%, 0.18% and 0.14% after 3, 6 and 9 days after storage respectively.

At the beginning of storage, titratable acidity content of Red Lady papaya fruits ranged from 0.27% to 0.29% and did not show significant difference among the postharvest treatments. The treatment of Red Lady papaya with SA 2 mM (T₅) recorded the highest value of 0.27% for titratable acidity which showed on par to the T₁ (NAA 250 ppm) after 3 days of storage where as the lowest value of 0.15% titratable acidity was recorded in T₇ (control) followed by the treatment T₆ (hot water treatment).

After storage for 6 days, the highest (0.24%) titratable acidity was reported for the fruits treated with SA 2 mM (T₅) which was on par to T₁ (NAA 250 ppm) and the

lowest titratable acidity content (0.12%) was found for the fruits without any postharvest treatments (T₇) which did not differ significantly with T₆ (hot water treatment). After storage for 9 days, Red Lady papaya exposed to T₅ (SA 2 mM) showed the highest titratable acidity content of 0.21% which found statistically on par to T₁ (NAA 250 ppm) and the lowest titratable acidity of 0.09% was reported in T₇ (control) which showed no significant difference to T₆ (hot water treatment).

The papaya fruits without any postharvest treatments (T₇) and with hot water treatment alone (T₆) were discarded after 9 days of storage due to spoilage. After 12 days of storage, T₅ (SA 2 mM) recorded the highest titratable acidity content (0.17%) which was on par to T₁ (NAA 250 ppm) and the lowest content of 0.08% was noticed in T₄ (CaCl₂ 2%) that did not differ significantly with T₂ (PLEAG edible coating).

Calcium chloride (T₄) treated papaya fruits were discarded after 12 days of storage due to spoilage. The papaya fruits treated with SA (T₅) recorded the highest titratable acidity of 0.14% after 14 days of storage and the lowest value of 0.09% was recorded for the treatment with PLEAG edible coating (T₂).

4.2.6. Carotenoid content (mg 100g⁻¹)

Effect of postharvest treatments on carotenoid content (mg 100g⁻¹) of papaya cv. Red Lady during storage is delineated in Table 8. After 9 days of storage, T₅ (SA 2 mM) reported the minimum carotenoid content of 1.26 mg 100g⁻¹ and which was on par with T₁ (NAA 250 ppm) (1.34 mg 100g⁻¹) and the maximum carotenoid content (1.89 mg 100g⁻¹) was recorded in T₇ (control) followed by T₆ (hot water treatment) with 1.77 mg 100g⁻¹. Red Lady papaya treated with GA₃ 100 ppm (T₃) recorded 1.43 mg 100g⁻¹ of carotenoid content which showed no significant difference with T₂ (PLEAG edible coating) (1.44 mg 100g⁻¹).

Papaya fruits subjected to various postharvest treatments showed that there exist a significant difference for carotenoid content during storage and it ranged from 0.66 mg 100g⁻¹ to 2.41 mg 100g⁻¹. At the time of storage, carotenoid content recorded was 0.66 mg 100g⁻¹ which gradually increased to 1.27, 1.79 and 2.41 mg 100g⁻¹ after 3, 6 and 9 days of storage respectively.

Table 7. Effect of postharvest treatments on titratable acidity (%) of papaya cv. Red Lady during storage

Postharvest Treatments (T)	Days after storage (D)				Treatment Mean (T)	12	14
	0	3	6	9			
T ₁ (NAA 250 ppm)	0.28	0.26	0.21	0.19	0.24	0.16	0.13
T ₂ (PLEAG edible coating)	0.27	0.23	0.17	0.13	0.20	0.10	0.09
T ₃ (GA ₃ 100 ppm)	0.28	0.23	0.19	0.16	0.22	0.13	0.11
T ₄ (CaCl ₂ 2%)	0.27	0.20	0.16	0.12	0.19	0.08*	-
T ₅ (Salicylic Acid 2 mM)	0.29	0.27	0.24	0.21	0.25	0.17	0.14
T ₆ (Hot water treatment)	0.28	0.19	0.14	0.11*	0.18	-	-
T ₇ (Control)	0.28	0.15	0.12	0.09*	0.16	-	-
Days (D) Mean	0.28	0.22	0.18	0.14			
	SE± (m)	CD (0.05)				SE± (m) 0.007	SE± (m) 0.004
Treatments (T)	0.005	0.015				CD (0.05) 0.023	CD (0.05) 0.012
Days (D)	0.004	0.011					
Treatments (T) × Days (D)	0.011	0.030					

*Papaya fruits were discarded due to spoilage

Table 8. Effect of postharvest treatments on carotenoid content (mg 100g⁻¹) of papaya cv. Red Lady during storage

Postharvest Treatments (T)	Days after storage (D)				Treatment Mean (T)	12	14
	0	3	6	9			
T ₁ (NAA 250 ppm)	0.65	1.09	1.47	2.15	1.34	2.45	2.63
T ₂ (PLEAG edible coating)	0.65	1.27	1.58	2.27	1.44	2.50	2.89
T ₃ (GA ₃ 100 ppm)	0.67	1.13	1.68	2.23	1.43	2.53	2.77
T ₄ (CaCl ₂ 2%)	0.68	1.41	1.77	2.56	1.61	2.71*	-
T ₅ (Salicylic Acid 2 mM)	0.65	1.04	1.25	2.09	1.26	2.41	2.55
T ₆ (Hot water treatment)	0.66	1.42	2.33	2.66*	1.77	-	-
T ₇ (Control)	0.67	1.51	2.44	2.92*	1.89	-	-
Days (D) Mean	0.66	1.27	1.79	2.41			
	SE± (m)	CD (0.05)					
Treatments (T)	0.015	0.043				SE± (m) 0.029	SE± (m) 0.005
Days (D)	0.011	0.033				CD (0.05) 0.092	CD (0.05) 0.015
Treatments (T) × Days (D)	0.030	0.086					

*Papaya fruits were discarded due to spoilage

The carotenoid content of treated papaya fruits at the time of storage ranged between $0.65 \text{ mg } 100\text{g}^{-1}$ and $0.68 \text{ mg } 100\text{g}^{-1}$ and showed no significant difference among the treatments at the time of storage. With regard to interaction effects, after 3 days of storage, papaya fruits subjected to SA 2 mM (T_5) recorded the minimum carotenoid content ($1.04 \text{ mg } 100\text{g}^{-1}$) which was statistically on par to T_1 (NAA 250 ppm) and T_3 (GA_3 100 ppm). The maximum content of carotenoid ($1.51 \text{ mg } 100\text{g}^{-1}$) was observed for the fruits in the treatment T_7 (control) and did not differ significantly with T_6 (hot water treatment).

After 6 days of storage, the minimum value for carotenoid content ($1.25 \text{ mg } 100\text{g}^{-1}$) was reported by fruits exposed to T_5 (SA 2 mM) followed by T_1 (NAA 250 ppm) ($1.47 \text{ mg } 100\text{g}^{-1}$) and the maximum value of $2.44 \text{ mg } 100\text{g}^{-1}$ for carotenoid was recorded in T_7 (control) followed by T_6 (hot water treatment). Treatment of Red Lady papaya with T_5 (SA 2 mM) recorded the minimum carotenoid content ($2.09 \text{ mg } 100\text{g}^{-1}$) after 9 days of storage which was found on par with T_1 (NAA 250 ppm) ($2.15 \text{ mg } 100\text{g}^{-1}$) and the maximum carotenoid content ($2.92 \text{ mg } 100\text{g}^{-1}$) was observed for fruits subjected to T_7 (control) followed by T_6 (hot water treatment). The fruits subjected to T_2 (PLEAG edible coating) and T_3 (GA_3 100 ppm) was on par to each other with a carotenoid content of 2.27 and $2.23 \text{ mg } 100\text{g}^{-1}$ respectively.

The papaya fruits without any postharvest treatment (T_7) and with hot water treatment alone (T_6) were discarded after 9 days of storage due to spoilage. Treatment of papaya with T_5 (SA 2 mM) reported the lowest carotenoid content of $2.41 \text{ mg } 100\text{g}^{-1}$ which was statistically on par to fruits treated with T_1 (NAA 250 ppm) ($2.45 \text{ mg } 100\text{g}^{-1}$) after 12 days of storage and the highest content ($2.71 \text{ mg } 100\text{g}^{-1}$) was observed in T_4 (CaCl_2 2%) followed by T_3 (GA_3 100 ppm) with $2.53 \text{ mg } 100\text{g}^{-1}$ of fruit.

Calcium chloride (T_4) treated papaya fruits were discarded after 12 days of storage due to spoilage. After 14 days of storage, the minimum carotenoid content of $2.55 \text{ mg } 100\text{g}^{-1}$ was recorded in T_5 (SA 2 mM) followed by T_1 (NAA 250 ppm) with $2.63 \text{ mg } 100\text{g}^{-1}$ and the maximum carotenoid content ($2.89 \text{ mg } 100\text{g}^{-1}$) was found with T_2 (PLEAG edible coating).

4.2.7. Ascorbic acid (mg 100g⁻¹)

The changes in ascorbic acid content (mg 100g⁻¹) of papaya cv. Red Lady during storage after the postharvest treatments are represented in Table 9. Ascorbic acid content of treated papaya fruits at the time of storage ranged from 42.62 to 43.36 mg 100g⁻¹ that did not significant difference between the treatments. The highest ascorbic acid content of 39.80 mg 100g⁻¹ was reported in papaya fruits exposed to T₅ (SA 2 mM) followed by T₁ (NAA 250 ppm) with 38.34 mg 100g⁻¹ where as the lowest value of ascorbic acid (32.69 mg 100g⁻¹) was observed for T₇ (control) followed by T₆ (hot water treatment) (33.83 mg 100g⁻¹) after 9 days of storage.

The postharvest treated papaya fruits showed significant difference for ascorbic acid content during storage and ranged between 28.29 mg 100g⁻¹ and 43.02 mg 100g⁻¹. Ascorbic acid content of papaya was 43.02 mg 100g⁻¹ at the time of storage which reduced to 39.12, 34.35 and 28.29 mg 100g⁻¹ after 3, 6 and 9 days respectively.

After 3 days of storage, papaya fruits subjected to SA treatment (T₅) recorded the highest ascorbic acid content of 41.99 mg 100g⁻¹ which was on par with T₁ (NAA 250 ppm). The treatment T₇ (control) reported the lowest ascorbic acid content of 35.83 mg 100g⁻¹ followed by T₆ (hot water treatment) with 37.29 mg 100g⁻¹.

Papaya fruits subjected to T₅ (SA 2 mM) reported the highest value (38.60 mg 100g⁻¹) of ascorbic acid content after 6 days of storage followed by T₁ (NAA 250 ppm) containing 36.61 mg 100g⁻¹ and the lowest value (31.32 mg 100g⁻¹) was observed for T₇ (control) which reported statistically on par with T₆ (hot water treatment) (31.59 mg 100g⁻¹). Treatments T₂ (PLEAG edible coating) and T₄ (CaCl₂ 2%) was on par to each other with an ascorbic acid content of 32.97 and 34.02 mg 100g⁻¹ respectively.

After 9 days of storage, T₅ (SA 2 mM) recorded the highest content of ascorbic acid of 35.26 mg 100g⁻¹ followed by T₁ (NAA 250 ppm) (32.82 mg 100g⁻¹) and the treatment T₇ (control) reported the lowest ascorbic acid content of 20.28 mg 100g⁻¹ followed by T₆ (hot water treatment) with 23.52 mg 100g⁻¹.

The papaya fruits without any postharvest treatments (T₇) and with hot water treatment alone (T₆) were discarded after 9 days of storage due to spoilage. After 12 days of storage, T₅ (SA 2 mM) recorded the highest ascorbic acid content of 31.69 mg 100g⁻¹ followed by T₁ (NAA 250 ppm) containing 28.31 mg 100g⁻¹ and the lowest ascorbic acid content (18.84 mg 100g⁻¹) was observed in T₄ (CaCl₂ 2%) followed by T₂ (PLEAG edible coating) with 21.88 mg 100g⁻¹ of fruit.

Calcium chloride (T₄) treated papaya fruits were discarded after 12 days of storage due to spoilage. SA treated (T₅) Red Lady papaya fruits reported the highest ascorbic acid content of 24.96 mg 100g⁻¹ followed by T₁ (NAA 250 ppm) with 24.25 mg 100g⁻¹ and the lowest ascorbic acid content of 21.27 mg 100g⁻¹ was noticed in T₂ (PLEAG edible coating).

4.2.8. Antioxidant activity (%)

Antioxidant activity (%) of postharvest treated papaya cv. Red Lady is represented in Table 10. Antioxidant activity of papaya fruits did not show significant difference between the treatments at the time of storage and ranged between 25.61 to 26.39%. SA treatment (T₅) of papaya fruits recorded the minimum antioxidant activity of 36.31% after 9 days of storage followed by T₁ (NAA 250 ppm) with 37.65% where as the maximum antioxidant activity was reported in T₇ (control). Significant changes were observed for antioxidant activity of papaya during storage. It showed considerable increase in antioxidant activity during storage from 25.97% at the time of storage to 34.73%, 45.49% and 56.55% after 3, 6 and 9 days of storage respectively.

Red Lady papaya fruits subjected to SA treatment (T₅) reported the minimum antioxidant activity of 32.28% and which was on par with T₁ (NAA 250 ppm) at 3 days of storage. It was reported that the maximum antioxidant activity of 36.74% was found in fruits without any postharvest treatment (T₇) which showed no significant difference with T₆ (hot water treatment) and T₄ (CaCl₂ 2%).

After 6 days of storage, T₅ (SA 2mM) treated papaya fruits recorded the minimum value (38.52%) of antioxidant activity followed by T₁ (NAA 250 ppm) with

Table 9. Effect of postharvest treatments on ascorbic acid content ($\text{mg } 100\text{g}^{-1}$) of papaya cv. Red Lady during storage

Postharvest Treatments (T)	Days after storage (D)				Treatment Mean (T)	12	14
	0	3	6	9			
T ₁ (NAA 250 ppm)	42.87	41.05	36.61	32.82	38.34	28.31	24.25
T ₂ (PLEAG edible coating)	43.01	39.26	32.97	28.91	36.04	21.88	21.27
T ₃ (GA ₃ 100 ppm)	43.04	40.09	35.32	30.38	37.21	25.18	22.96
T ₄ (CaCl ₂ 2%)	42.62	38.33	34.02	26.83	35.45	18.84*	-
T ₅ (Salicylic Acid 2 mM)	43.36	41.99	38.60	35.26	39.80	31.69	24.96
T ₆ (Hot water treatment)	42.91	37.29	31.59	23.52*	33.83	-	-
T ₇ (Control)	43.33	35.83	31.32	20.28*	32.69	-	-
Days (D) Mean	43.02	39.12	34.35	28.29			
	SE± (m)	CD (0.05)				SE± (m) 0.312	SE± (m) 0.043
Treatments (T)	0.224	0.637				CD (0.05) 0.097	CD (0.05) 0.133
Days (D)	0.169	0.481					
Treatments (T) × Days (D)	0.448	1.274					

*Papaya fruits were discarded due to spoilage

Table 10. Effect of postharvest treatments on antioxidant activity (%) of papaya cv. Red Lady during storage

Postharvest Treatments (T)	Days after storage (D)				Treatment Mean (T)	12	14
	0	3	6	9			
T ₁ (NAA 250 ppm)	25.87	32.79	41.16	50.76	37.65	57.99	64.53
T ₂ (PLEAG edible coating)	25.61	34.99	44.84	55.62	40.27	56.87	62.29
T ₃ (GA ₃ 100 ppm)	25.83	34.37	42.66	53.51	39.09	57.45	63.92
T ₄ (CaCl ₂ 2%)	26.12	35.64	47.87	57.43	41.77	56.48*	-
T ₅ (Salicylic Acid 2 mM)	26.10	32.28	38.52	48.35	36.31	59.61	65.66
T ₆ (Hot water treatment)	25.84	36.33	50.58	63.96*	44.18	-	-
T ₇ (Control)	26.39	36.74	52.81	66.22*	45.54	-	-
Days (D) Mean	25.97	34.73	45.49	56.55			
	SE± (m)	CD (0.05)				SE± (m) 0.577	SE± (m) 0.344
Treatments (T)	0.245	0.696				CD (0.05) 1.843	CD (0.05) 1.138
Days (D)	0.185	0.526					
Treatments (T) × Days (0.49	1.392					

*Papaya fruits were discarded due to spoilage

41.16% and the maximum antioxidant activity of 52.81% in papaya without any postharvest treatment (T₇). Treatment, T₅ (SA 2 mM) recorded the lowest antioxidant activity of 48.35% after 9 days of storage which followed by T₁ (NAA 250 ppm) with 50.76%. It was observed that papaya fruit without any postharvest treatment (T₇) had maximum value (66.22%) of antioxidant activity.

The papaya fruits without any postharvest treatments (T₇) and with hot water treatment alone (T₆) were discarded after 9 days of storage due to spoilage. The highest antioxidant activity was found in SA treated (T₅) papaya fruits with 59.61% after 12 days of storage which recorded on par with T₁ (NAA 250 ppm). The treatment, T₄ (CaCl₂ 2%) showed the minimum antioxidant activity of 56.48%.

Calcium chloride (T₄) treated papaya fruits were discarded after 12 days of storage due to spoilage. At 14th day of storage, the highest antioxidant activity of 65.66% was reported in T₅ (SA 2 mM) which found statistically on par to T₁ (NAA 250 ppm) where as the minimum antioxidant activity of 62.29% was observed in T₂ (PLEAG edible coating).

4.3. PHYSICAL PARAMETERS

4.3.1. Texture (N)

Texture or fruit firmness of postharvest treated papaya cv. Red Lady is outlined in Table 11. The maximum fruit firmness of 74.66 N was reported in T₄ (CaCl₂ 2%) which was statistically on par with SA treatment (T₅) and the minimum firmness (47.33 N) was observed in papaya fruits without any treatment (T₇) after a storage period of 9 days. At the initial day of storage, of papaya ranged between 94.15 N to 95.46 N without any significant difference between the treatments and it was noticed that fruit firmness gradually declined during storage with significant difference among the treatments. At the time of storage, firmness was 94.82 N which reduced to 77.54 N, 53.05 N and 35.73 N after 3, 6 and 9 days of storage respectively.

Treatment of papaya with CaCl₂ (T₄) showed the maximum firmness retention of 89.73 N and 69.18 N after 3 and 6 days of storage respectively while fruits without any postharvest treatment (T₇) retained the minimum firmness of 59.35 N and 19.94

N after 3 and 6 days of storage respectively. After 9 days of storage, SA treatment (T₅) noticed the maximum firmness retention of 45.12 N which was on par to T₄ (CaCl₂ 2%) and T₁ (NAA 250 ppm) while the minimum firmness (15.87 N) was noticed in fruits without any postharvest treatment (T₇).

The papaya fruits without any postharvest treatments (T₇) and with hot water treatment alone (T₆) were discarded after 9 days of storage due to spoilage. The maximum firmness of 27.43 N was observed in T₅ (SA 2 mM) which was on par to T₁ (NAA 250 ppm) with 26.64 N and the minimum firmness (22.73 N) was reported in PLEAG edible coated papaya (T₂) after 12 days of storage.

Calcium chloride (T₄) treated papaya fruits were discarded after 12 days of storage due to spoilage. Firmness of papaya was found the highest (19.89 N) with SA treatment (T₅) followed by T₁ (NAA 250 ppm) with 17.65 N after 14 days of storage. It was found that minimum firmness of 15.23 N was noticed in T₂ (PLEAG edible coating).

4.3.2. Skin colour

Skin colour of postharvest treated papaya cv. Red Lady during storage is given in Table 11. Significant difference was recorded for skin colour change in postharvest treated papaya with increased storage period. At the beginning of storage, skin colour score of the fruit was green skin without yellow stripe (0) which subsequently turned to green skin with light yellow stripe (1), green skin with well-defined yellow stripe (2), one or more orange-coloured stripes in skin (3), clearly orange-coloured skin with some light green areas (4), characteristic orange-coloured skin of papaya (5) and fruit colour similar to stage 5, but more intense (6). After 3 days of storage, skin colour of Red Lady papaya dipped in T₅ (SA 2 mM) and T₁ (NAA 250 ppm) showed green skin without yellow stripe (0), while the fruits subjected to T₂ (edible coating), T₃ (GA₃ 100 ppm) and T₄ (CaCl₂ 2%) exhibited colour score of 1.4, 1.2 and 1.6 respectively. Similarly, papaya treated with T₆ (hot water treatment) and T₇ (control) recorded 2.2 and 2.4 mean colour score respectively.

Table 11. Effect of postharvest treatments on texture (fruit firmness) (N) of papaya cv. Red Lady during storage

Postharvest Treatments (T)	Days after storage (D)				Treatment Mean (T)	12	14
	0	3	6	9			
T ₁ (NAA 250 ppm)	95.46	82.65	66.63	43.82	72.14	26.64	17.65
T ₂ (PLEAG edible coating)	94.38	77.81	62.11	41.98	69.07	22.73	15.23
T ₃ (GA ₃ 100 ppm)	94.62	80.87	64.25	42.29	70.51	25.09	15.93
T ₄ (CaCl ₂ 2%)	94.84	89.73	69.18	44.88	74.66	23.72*	-
T ₅ (Salicylic Acid 2 mM)	94.91	85.66	68.99	45.12	73.67	27.43	19.89
T ₆ (Hot water treatment)	95.39	66.68	20.25	16.15*	49.62	-	-
T ₇ (Control)	94.15	59.35	19.94	15.87*	47.33	-	-
Days (D) Mean	94.82	77.54	53.05	35.73			
	SE± (m)	CD (0.05)				SE± (m) 0.541	SE± (m) 0.667
Treatments (T)	0.276	0.783				CD (0.05) 1.725	CD (0.05) 2.208
Days (D)	0.208	0.592					
Treatments (T) × Days (D)	0.551	1.565					

*Papaya fruits were discarded due to spoilage

Table 12. Effect of postharvest treatments on skin colour of papaya cv. Red Lady during storage

Postharvest Treatments (T)	Days after storage (D)				12	14
	0	3	6	9		
T ₁ (NAA 250 ppm)	0	0	1.8	3.2	4.4	5.6
T ₂ (PLEAG edible coating)	0	1.4	2.8	4.4	5.4	6
T ₃ (GA ₃ 100 ppm)	0	1.2	2.2	4.2	5.2	6
T ₄ (CaCl ₂ 2%)	0	1.6	3.4	4.8	6*	-
T ₅ (Salicylic Acid 2 mM)	0	0	1.2	2.2	4	5.4
T ₆ (Hot water treatment)	0	2.2	4.6	6*	-	-
T ₇ (Control)	0	2.4	5.2	6*	-	-

*Papaya fruits were discarded due to spoilage

Colour score

- 0: Green skin without yellow stripe 1: Green skin with light yellow stripe 2: Green skin with well-defined yellow stripe
 3: One or more orange-coloured stripes in skin 4: Clearly orange-coloured skin with some light green areas
 5: Characteristic orange-coloured skin of papaya 6: Fruit colour similar to stage 5, but more intense

After 6th day of storage, skin colour of papaya subjected to T₅ (SA 2 mM) recorded 1.2 colour score where as the fruits treated with T₆ (hot water treatment) and T₇ (without any postharvest treatments) reported 4.6 and 5.2 respectively. Papaya fruits treated with T₅ (SA 2 mM) showed the minimum colour score of 2.2 where as the skin colour of fruits showing similar to stage 5, but more intense (6) was observed in T₆ (hot water treatment) and T₇ (without any postharvest treatments) after 9th day of storage.

The papaya fruits without any postharvest treatments (T₇) and with (hot water treatment) alone (T₆) were discarded after 9 days of storage due to spoilage. After 12 days of storage, clearly orange-coloured skin with some light green areas (4) was reported for Red Lady papaya fruits treated with T₅ (SA 2 mM) and 4.4 colour score was noticed in T₁ (NAA 250 ppm) while fruit colour similar to stage 5, but more intense (6) was observed in T₄ (CaCl₂ 2%).

Calcium chloride (T₄) treated papaya fruits were discarded after 12 days of storage due to spoilage. Papaya fruits with SA treatment (T₅) and NAA (T₁) recorded colour score of 5.4 and 5.6 respectively while the fruit colour similar to stage 5, but more intense (6) was reported by remaining treatments after 14 days of storage.

4.4. SENSORY ANALYSIS

Effect of postharvest treatments on sensory parameters of papaya cv. Red Lady after ripening was assessed using Kruskal-Wallis chi square test. Sensory parameters such as appearance, flavour, texture, taste, flesh colour and overall acceptability recorded a significant difference between the treatments after 9 days of storage as mentioned in Table 13. Papaya fruits treated with CaCl₂ (T₄) recorded the highest mean score for sensory parameters like appearance (8.90), flavour (8.93), texture (8.90), taste (8.87), flesh colour (8.97) and overall acceptability (8.93) after 9 days of storage. It was observed that the lowest mean score for appearance (7.10), flavour (7.43), flesh colour (7.50) and overall acceptability (7.73) was found in fruits without any postharvest treatment (T₇) where as the lowest mean score for texture (6.60) and taste (6.80) was reported in SA (T_s).

Table 13. Effect of postharvest treatments on sensory parameters of papaya cv. Red Lady after 9 days of storage

Postharvest Treatments (T)	Appearance Mean score	Flavour Mean score	Texture Mean score	Taste Mean score	Flesh colour Mean score	Overall acceptability Mean score
T ₁ (NAA 250 ppm)	8.77	7.67	6.97	6.73	7.87	7.90
T ₂ (PLEAG edible coating)	8.87	8.43	8.53	8.23	8.53	8.67
T ₃ (GA ₃ 100 ppm)	8.80	7.70	7.93	7.57	7.93	8.01
T ₄ (CaCl ₂ 2%)	8.90	8.93	8.90	8.87	8.97	8.93
T ₅ (Salicylic Acid 2 mM)	8.70	7.60	6.80	6.60	7.80	7.87
T ₆ (Hot water treatment)	7.20	7.63	7.63	7.17	7.77	8.17
T ₇ (Control)	7.10	7.43	8.27	7.10	7.50	7.73
KW value	81.27*	54.74*	87.45*	80.04*	46.27*	76.70*
χ^2 (0.05)	12.59					

Scores

Like extremely- 9

Like very much- 8

Like moderately- 7

Like slightly- 6

Neither like nor dislike- 5

Dislike slightly- 4

Dislike moderately- 3

Dislike very much- 2

Dislike extremely- 1

*Significant

Table 14. Effect of postharvest treatments on sensory parameters of papaya cv. Red Lady after 12 days of storage

Postharvest Treatments (T)	Appearance	Flavour	Texture	Taste	Flesh colour	Overall acceptability
	Mean score	Mean score	Mean score	Mean score	Mean score	Mean score
T ₁ (NAA 250 ppm)	8.60	8.57	8.53	8.53	8.59	8.47
T ₂ (PLEAG edible coating)	7.83	7.73	7.73	7.70	7.80	7.63
T ₃ (GA ₃ 100 ppm)	8.10	8.07	7.97	7.93	7.97	7.90
T ₄ (CaCl ₂ 2%)	7.33	7.27	7.27	7.23	7.30	7.20
T ₅ (Salicylic Acid 2 mM)	8.93	8.87	8.90	8.80	8.90	8.83
T ₆ (Hot water treatment)	-	-	-	-	-	-
-T ₇ (Control)	-	-	-	-	-	-
KW value	33.07*	33.96*	32.58*	32.64*	32.38*	35.98*
χ^2 (0.05)	9.49					

-Papaya fruits were discarded due to spoilage Scores

Like extremely- 9

Like very much- 8

Like moderately- 7

Like slightly- 6

Neither like nor dislike- 5

Dislike slightly- 4

Dislike moderately- 3

Dislike very much- 2

Dislike extremely- 1

*Significant

Table 15. Effect of postharvest treatments on sensory parameters of papaya cv. Red Lady after 14 days of storage

Postharvest Treatments (T)	Appearance	Flavour	Texture	Taste	Flesh colour	Overall acceptability
	Mean score	Mean score	Mean score	Mean score	Mean score	Mean score
T ₁ (NAA 250 ppm)	8.10	7.97	8.13	8.00	8.03	8.10
T ₂ Edible coating (PLEAG)	6.50	6.47	6.57	6.50	6.37	6.63
T ₃ (GA ₃ 100 ppm)	7.10	7.07	7.07	6.90	7.07	6.87
T ₄ (CaCl ₂ 2%)	-	-	-	-	-	-
T ₅ (Salicylic Acid 2 mM)	8.60	8.53	8.60	8.30	8.47	8.63
T ₆ (Hot water treatment)	-	-	-	-	-	-
T ₇ (Control)	-	-	-	-	-	-
KW value	53.73*	38.30*	48.75*	35.93*	47.95*	53.08*
χ^2 (0.05)	7.82					

-Papaya fruits were discarded due to spoilage

Scores

Like extremely- 9

Like very much- 8

Like moderately- 7

Like slightly- 6

Neither like nor dislike- 5

Dislike slightly- 4

Dislike moderately- 3

Dislike very much- 2

Dislike extremely- 1

*Significant

The highest mean score for appearance (8.60), flavour (8.53), texture (8.60), taste (8.30), flesh colour (8.47) and overall acceptability (8.63) was recorded in SA treated after 14 days of storage. Edible coating of papaya fruits with PLEAG (T₂) showed the lowest mean score for appearance (6.50), flavour (6.47), texture (6.57), taste (6.50), flesh colour (6.37) and overall acceptability (6.63) (Table 15).

4.5. SHELF LIFE (Days)

Effect of postharvest treatments on shelf life (days) of papaya cv. Red Lady during storage is depicted in Table 16. The papaya fruits after assessing for physiological, biochemical, physical and sensory parameters, the highest shelf life of 14.56 days was recorded for fruits treated with T₅ (SA 2 mM) followed by T₁ (NAA 250 ppm) with 13.01 days. The treatment of Red Lady papaya fruits with T₇ (without any postharvest treatments) recorded the lowest shelf life of 7.38 days followed by T₆ (hot water treatment) with 8.33 days.

Table 16. Effect of postharvest treatments on shelf life (days) of papaya cv. Red Lady during storage

Postharvest Treatments (T)	Shelf life (days)
T ₁ (NAA 250 ppm)	13.01
T ₂ (PLEAG edible coating)	11.37
T ₃ (GA ₃ 100 ppm)	12.32
T ₄ (CaCl ₂ 2%)	9.75
T ₅ (Salicylic Acid 2 mM)	14.56
T ₆ (Hot water treatment)	8.33
T ₇ (Control)	7.38
SE± (m)	0.139
CD (0.05)	0.427

Discussion

5. DISCUSSION

The results obtained from the experiment on “Postharvest quality management of papaya (*Carica papaya* L.) cv. Red Lady” are discussed in the present chapter.

Red Lady papaya fruits subjected to postharvest treatments such as Naphthalene Acetic Acid (NAA), Edible coating (Papaya Leaf Extract Aloe Gel 1:1), Gibberellic acid (GA₃), Calcium chloride (CaCl₂), Salicylic Acid (SA), hot water treatment alone and fruits without any postharvest treatment (control) were stored in corrugated fiber board boxes at room temperature (30±2 °C, RH 80-85%) and were assessed for physiological, biochemical, physical and sensory parameters at 3 days interval.

5.1. PHYSIOLOGICAL PARAMETERS

5.1.1. Physiological Loss in Weight (%)

Physiological loss in weight is a key physiological character determining the shelf life of fruits. In papaya fruits showed increasing trend in all postharvest treatments during the storage period. Thus postharvest applications decreased the rate of weight loss in papaya fruits. It was evident from the current study that Red Lady papaya fruits pretreated with Salicylic Acid recorded the lowest weight loss of 6.55% after 9 days which enhanced to 9.34% and 13.10% after 12 and 14 days of storage respectively (Fig.1). The fruits without any postharvest treatment reported the highest cumulative loss in weight of 16.65% at the 9 days of storage. Increased weight loss of untreated fruits might be due to accelerated rate of metabolism through respiration and transpiration whereas the postharvest treatments delayed the physiological processes. The results are in conformity to the findings of Promyou and Supapvanich (2014) in papaya cv. Kaek Dam.

Srivastava and Dwivedi (2000) observed that salicylic acid application reduced the weight loss through maintaining fruit firmness and by inhibiting action of ACC (1-Aminocyclopropane-1-carboxylic acid) synthase or ACC oxidase or both in ethylene biosynthesis. The postharvest treatment with SA suppressed the activity of hydrolytic enzymes such as polygalactouronase, β-1-3 glucanase, xylanase and pectin

methyl esterase associated with cell wall degradation in papaya was reported by Ali *et al.* (2004) and thus decreased the loss in weight and fruit firmness through improved function of cell membrane by suppressing the activity of cell wall degrading enzymes Erkan *et al.* (2005).

SA act as an electron donor and scavenge free radicals, therefore the rate of respiration and weight loss are reduced (Zheng and Zhang, 2004). Shafiee *et al.* (2010) and Jawandha *et al.* (2012) opined that physiological loss in weight increased considerably throughout storage period in all the treatments as a result of enhanced transpiration and respiration rates. The reduction in weight loss of papaya cv. Red Lady during storage and ripening might be due to stomatal closure which led to decrease in transpiration rate (Lata *et al.*, 2018 and Mandal *et al.*, 2017). Devarakonda *et al.* (2020) reported that the SA application of papaya cv. Red Lady at 150 ppm had lowest PLW of 11.89% followed by SA @ 100 ppm with 12.02% after 12 days of storage. This is in tune with findings of present study in papaya cv. Red Lady.

Red lady papaya fruits treated with NAA at 250 ppm had recorded a weight loss of 10.84% and 13.95% on 12th and 14th day of storage respectively. These results are supported by Masalkar and Garande (2005), Dikki *et al.* (2010) in papaya and Singh *et al.* (2019) in guava cv. Allahabad safeda.

5.1.2. Respiration rate

Papaya shows a peak in respiration rate coincided with ripening, which shows the typical climacteric behavior. Respiration, a catabolic process metabolizes stored complex compounds such as starch, pectin, organic acids and sugars to simple soluble molecules attributing to economic loss and increase senescence (Lu *et al.*, 2011). Thus, it is essential to regulate the rate of respiration through postharvest treatments to delay ripening and enhance storage life of papaya fruits.

The respiration and ethylene production rates enhanced with the advancement of storage period which led to shorter shelf life. Respiration rate of fruits significantly enhanced irrespective of treatments from 30.79 mL CO₂ kg⁻¹ h⁻¹ at initial day of storage to 44.88, 67.02 and 86.54 mL CO₂ kg⁻¹ h⁻¹ after 3rd, 6th and 9th day of storage respectively (Fig. 2). All the postharvest treatments were effective in delaying

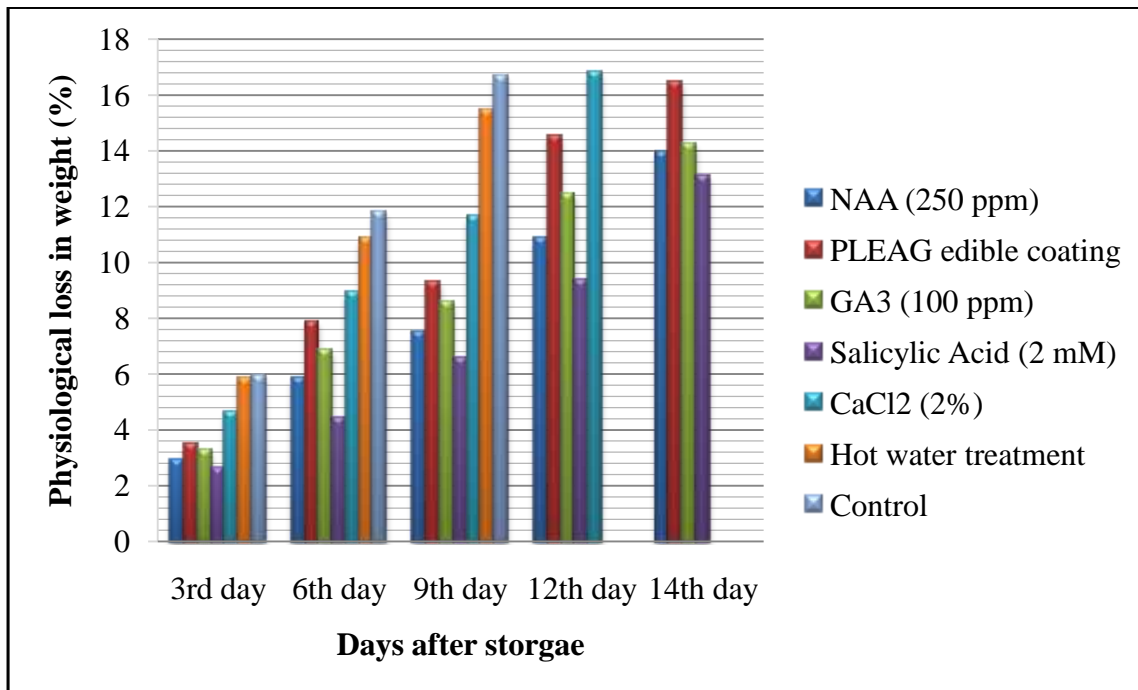


Fig.1. Effect of postharvest treatments on physiological loss in weight (%) of papaya cv. Red Lady after during storage

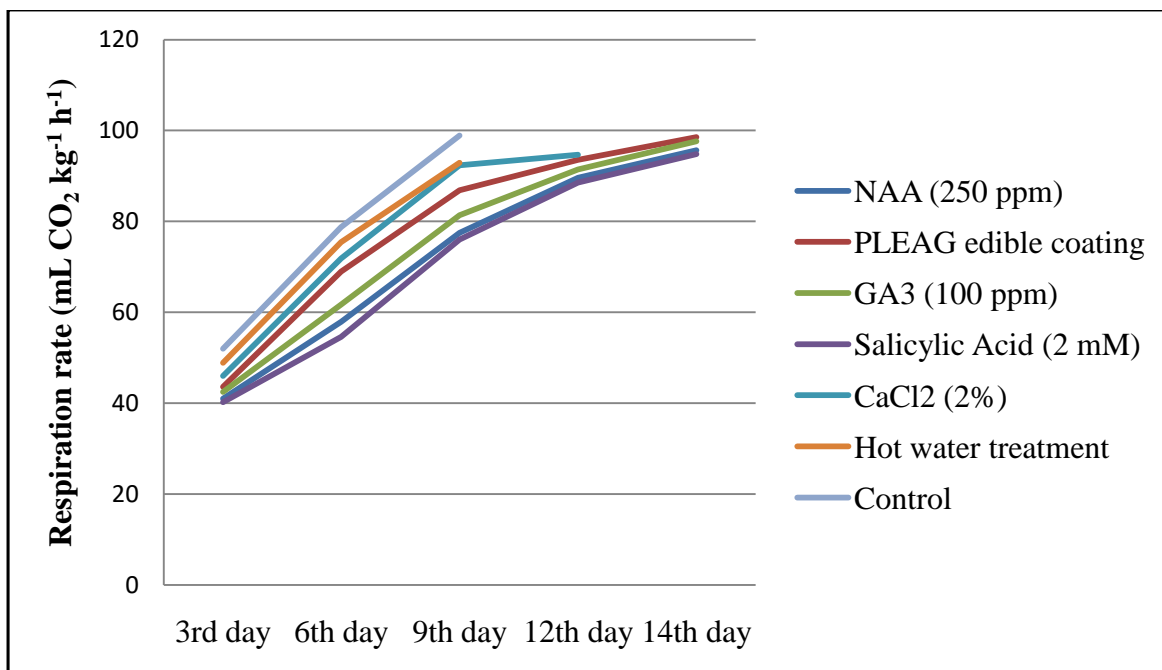


Fig. 2. Effect of postharvest treatments on respiration rate (mL CO₂ kg⁻¹ h⁻¹) of papaya cv. Red Lady during storage

respiration rate and prolonged the shelf life of Red Lady papaya. The treatments, SA at 2 mM concentration and NAA @ 250 ppm showed statistically significant reduction of respiratory process, ripening and senescence process when compared to all other treatments. The lowest respiration rate of $75.99 \text{ mL CO}_2 \text{ kg}^{-1} \text{ h}^{-1}$ was reported in SA 2 mM which was statistically on par to NAA 250 ppm after 9 days of storage and the highest respiration rate of $98.92 \text{ mL CO}_2 \text{ kg}^{-1} \text{ h}^{-1}$ was found in fruits without any treatment. During storage, the lowest respiration rate of $88.55 \text{ mL CO}_2 \text{ kg}^{-1} \text{ h}^{-1}$ was found for SA at 2 mM followed by NAA 250 ppm ($89.62 \text{ mL CO}_2 \text{ kg}^{-1} \text{ h}^{-1}$) after 12 days and increased to $94.83 \text{ mL CO}_2 \text{ kg}^{-1} \text{ h}^{-1}$ after 14 days in fruits with SA treatment. Similar minimization of respiration rate with SA application was recorded by Srivastava and Dwivedi (2000) in banana cv. Harichal, Zeng and weibo (2008) in mango, Aghdam *et al.* (2009) in kiwifruit and Jaishankar and Kukanoor (2016) in sapota cv. Kalipatti. The exogenous application of Red Lady papaya with NAA also decreased the respiration rate and ethylene biosynthesis similar to SA and the result is supported by the findings of Hodges (2003) in wax apple and Dikki *et al.* (2010) in papaya.

Zhang *et al.* (2003) proposed that SA application result in reduced activity of ACC synthase and oxidase declining respiration rate and ethylene production with delayed fruit ripening. Wolucka *et al.* (2005) observed that salicylic acid with an electron donating capacity release free radicals and inhibited the respiration rate. Mo *et al.* (2008) noticed that SA 0.8 mmol L^{-1} concentration delayed the ripening process by decreasing respiration rate. Salicylic Acid decreased the rate of respiration and ethylene production by suppressing the action of ethylene forming enzymes like (1-aminocyclopropane-1-carboxylate) ACC synthase and oxidase (Asghari and Aghdam, 2010). Postharvest treatment of papaya cv. Red Lady with 2.5 mM L^{-1} for five minutes reduced respiration rate, ripening and extended shelf life with good acceptability (Mandal *et al.*, 2017). Supapvanich and Promyou (2017) also reported that postharvest dipping of papaya cv. Holland with 2 mM SA reduced ethylene synthesis, respiration rate, delayed ripening and senescence.

5.2. BIOCHEMICAL PARAMETERS

Biochemical attributes *viz.*, moisture content, TSS, reducing sugars, total sugars, titratable acidity, carotenoid content, ascorbic acid and antioxidant activity are associated with quality of papaya fruits. The postharvest treatments effectively reduced the changes in these parameters which can be correlated with the delayed ripening and senescence thus extending the shelf life.

5.2.1. Moisture content (%)

Moisture content of papaya fruits considerably increases with ripening. Moisture content increased rapidly in control fruits as it approaches ripening. Papaya fruits subjected to postharvest treatments decreased the loss of moisture content by reducing transpiration associated with ripening and senescence. The data from present study confirmed that moisture content increased from 83.02% at the time of storage to 93.77% and 95.27% after 12 and 14 days of storage respectively in Red Lady with salicylic acid treatment. However, fruits without any postharvest treatment (control) showed rapid increase in moisture content and recorded the highest moisture content of 97.31% after 9 days of storage. Similar results were reported by Akaniwor and Arachie (2002) and Zaman *et al.* (2006) in papaya.

Bal and Celik (2010) proved that the SA application of fruits inhibited the activity of two key enzymes involved in ethylene biosynthesis which in turn reduced the ethylene production and moisture loss. Sultana *et al.* (2012) noticed that banana fruits showed rapid increase in moisture content during ripening and senescence. The increase in moisture content of fruits with ripening was perhaps due to complete metabolism of starch to carbon di oxide and water during storage along with osmotic absorption of water from peel to pulp (Hakim *et al.*, 2013).

Postharvest treatment of papaya fruits with SA 2 mM and NAA 250 ppm inhibited water releasing reactions like respiration, thereby minimizing moisture content. After 14 days of storage, NAA treatment of papaya recorded the moisture content of 96.29%. Amoros *et al.* (2014) observed that NAA reduced the respiration

rate and ethylene production by suppressing the activity of ethylene forming enzymes like ACC oxidase and synthase which declined loss of moisture in loquat fruits.

5.2.2. Total Soluble Solids (°Brix)

Total Soluble Solids is associated with palatable quality and confers to the sweetness of fruits. TSS content raise with advancement of storage of papaya fruits considerably increased with irrespective of the treatments. TSS of SA 2 mM treated papaya fruits recorded a slow rate of change during storage form 4.49 °Brix at the time of harvest to 11.52 °Brix after 14 days of storage (Fig. 3). While the control fruits recorded a change in TSS from 4.61 °Brix at the harvest time to a maximum of 13.24 °Brix after 9 days of storage indicating the accelerated ripening. The slow increment in TSS of SA treated fruits exhibit slower biochemical and enzymatic reactions that lead to delayed ripening than control. Fisk (2006) reported that the hydrolysis of complex starch and pectin into simple soluble sugars led to increase in TSS of fruits during storage. Postharvest treatments could retain maximum TSS probably due to reduced hydrolytic activity associated with ripening (Rajkumar and Manivannan, 2007).

Aghdam *et al.* (2009) noticed that SA treatment of kiwi fruit retained the highest TSS compared with untreated fruits. Salicylic Acid treatment retained maximum TSS by suppressing sucrose-phosphate synthase and reduction in ethylene production rate (Aghdam *et al.*, 2011). Khademi and Ershadi (2013) opined that SA could retard the rise in TSS by lowering the respiration rate and inhibiting ethylene biosynthesis thereby reducing total soluble solids content in fruits. Promyou and Supapvanich (2014) addressed that SA treatment of papaya (cv. Kaek Dam) reduced the increase in total soluble solids, total sugars and slowed down the ripening process. Similar results of reduced TSS with SA application was also supported by Maharaj and Sankat (1990) in papaya, Mandal *et al.* (2017) in papaya cv. Red Lady, Supapvanich and Promyou (2017) in papaya cv. Holland and Devarakonda *et al.*, (2020) in papaya cv. Red Lady. The increase in TSS with enhanced ripening during storage was also reported by Hussain *et al.* (2008) in apple, Mo *et al.* (2008) in Sugar apple, Salari *et al.* (2013) in strawberry, Singh and Singh (2015) in Indian gooseberry, Srivastava and Dwivedi (2000) and Nair (2018) in banana

In the present study, exogenous application of NAA to Red Lady papaya also decreased the rate of increase in TSS and recorded 11.93 °Brix at end of storage life on 14th day. Similar findings with maximum retention of TSS was reported in sapota (Agrawal and Dikshit, 2010), guava (Singh *et al.*, 2018) and papaya cv. Red Lady (Hazarika *et al.*, 2016; Dubey *et al.* (2020). NAA significantly reduced the acceleration in TSS which is due to delayed hydrolysis of complex molecules such as starch and pectin to sugars and extended the shelf life was reported by Brothakar and Kumar (2002) and Aristya *et al.* (2019).

5.2.3. Reducing sugar 9%)

Reducing sugar content of papaya increased in all the treatments with the advancement of the storage period. Increase in sugar content could be accomplished by hydrolysis of polysaccharides in the cell wall. Postharvest treated papaya showed slow increase in sugar content which is probably due to slower and lower metabolism of polysaccharides of the cell wall. The results revealed that SA treated fruits recorded the lowest reducing sugar content of 8.26% followed by NAA 250 ppm with 8.84% after 14 days of storage and the highest reducing sugar content of 9.46% was reported in control fruits (without postharvest treatment) after 6 days of storage which was at optimum ripening stage and decreased to 9.37% after 9 days of storage. Due to the conversion of starch to soluble sugars, reducing sugar content reached maximum at the optimum ripening and thereafter declined as sugars were utilized as substrate for respiration (Bhooriya *et al.*, 2018). Reducing sugar of fruits decreased with the advancement of ripening and senescence during storage as reported by Han *et al.* (2002) and Abbasi *et al.* (2010).

Postharvest treatment of salicylic acid retarded the conversion of starch to simple molecules and declined the sugar accumulation Hu *et al.* (2009). During storage, SA @ 2 mM concentration recorded the lowest reducing sugar than control was reported by Moreno *et al.* (2008) in grapes, Tareen *et al.* (2012) in peach, Bhalerao *et al.* (2010) in banana, Desai (2016) in sapota and Lata (2017) in papaya.

NAA was also effective in maintaining the reducing sugar content during storage next to salicylic acid. It also suppressed the metabolic activity of cell wall

hydrolyses that aid in the degradation of polysaccharides present in the cell wall to sugars and slowed down the increase in sugar content. Several studies reported that NAA treatment declined reducing sugar content during storage as a result of minimum metabolites accumulation in fruits (Yadav *et al.*, 2001; Dikki *et al.*, 2010; Hazarika *et al.*, 2016 and Singh *et al.*, 2018).

5.2.4. Total sugar (%)

Papaya consists of sucrose as its major sugar component contributing to 80% of total soluble solids concentration. Generally total sugars shows increasing trend in papaya irrespective of treatments.. During storage, the hydrolysis of complex metabolites into simple molecules or breakdown of starch into simple soluble sugars by amylase resulted in accumulation of glucose and fructose. This might be the reason for increment in total sugars during storage (Jaishankar and Kukanoor, 2006). The present investigation reported the significant difference among the treatments with respect to total sugars during storage. Papaya fruits treated with SA at 2 mM concentration recorded the lowest total sugar content of 12.73% followed by NAA 250 ppm with 13.37% after 14 days of storage (Fig. 4). The highest total sugar content of 14.53% was reported for fruits without any postharvest treatment after 9 days of storage while the remaining treatments rapidly increased total sugar content and decreased further. Initially, total sugars increased as result of breakdown of starch and organic acids into sugars and declined thereafter due to rapid utilization in respiration. This is in tune with reports of Srivastava and Dwivedi (2000) in banana and Lu *et al.* (2011) in pineapple.

Yadav *et al.* (2001) suggested the suppression of amylase activity on conversion of complex starch molecules to soluble sugars by SA application and resulted in slower increase of total sugars. The parallel findings were observed in strawberry (Salari *et al.*, 2013), peach (Khademi and Ershadi, 2013), where they also noticed delayed increment in total sugars with SA treatment. Supapvanich and Promyou (2013) noticed the reduced build up of total sugars in SA treated papaya. This was supported by the reports of Shivendra and Singh (2015) in mango, Lata (2017) and Devarakonda *et al.* (2020) in papaya cv. Red Lady.

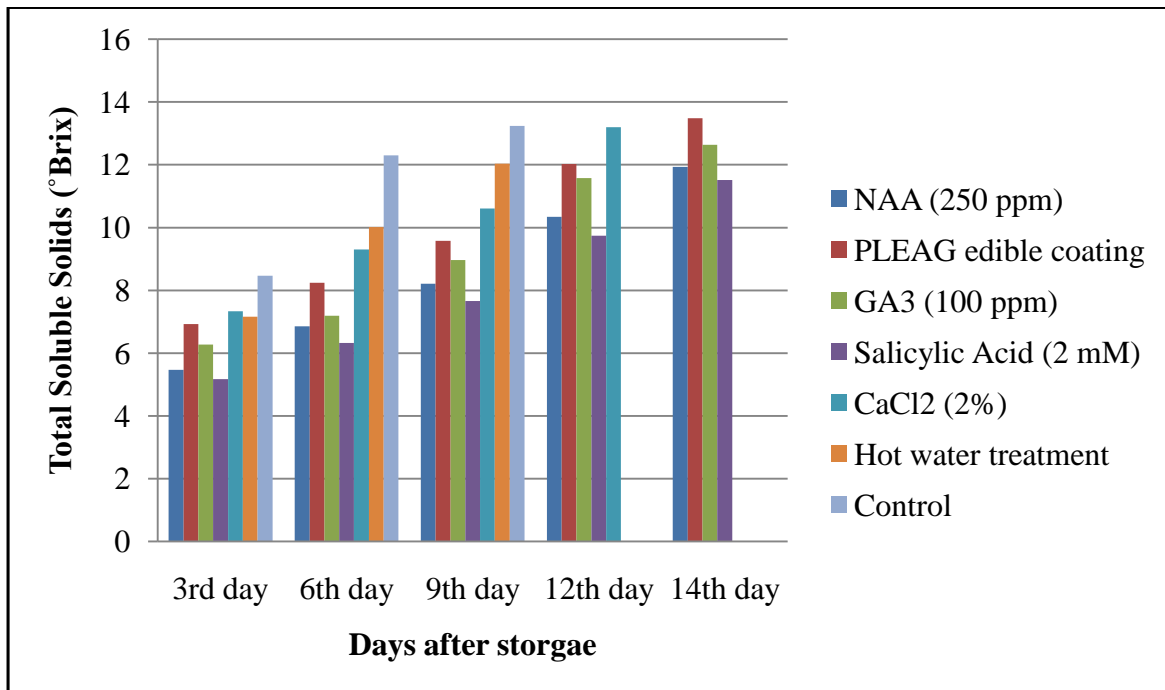


Fig. 3. Effect of postharvest treatments on total soluble solids (°Brix) of papaya cv. Red Lady during storage

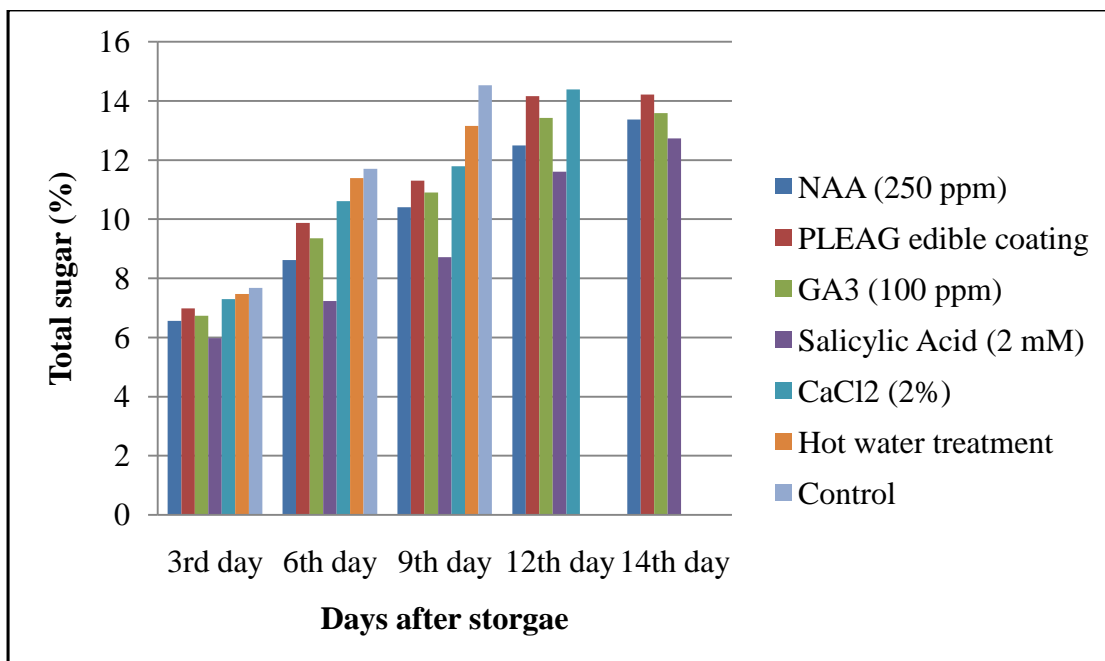


Fig. 4. Effect of postharvest treatments on total sugar (%) of papaya cv. Red Lady during storage

The postharvest treatment of papaya with NAA also reported the decline in increment of total sugars by inhibiting the hydrolytic activity of enzymes that aid the metabolism of polysaccharides of cell wall and organic acids to simple sugars (Dikki *et al.*, 2010; Dubey *et al.*, 2020).

5.2.5. Titratable acidity

Titrateable acidity is associated with organic acids present in fruits and is responsible for flavor and quality. Acidity showed declining trend in both treated and untreated Red Lady papaya fruits during storage. Fruits under control had the highest reduction of titrateable acidity while the treated fruits showed the minimum rate of decrease in titrateable acidity. The Red Lady papaya treated with 2 mM SA recorded maximum titrateable acidity of 0.21% after 9 days of storage which reduced to 0.17% and 0.14% after storage for 12 and 14 days respectively (Fig. 5). However, fruits without any postharvest treatment recorded the lowest titrateable acidity of 0.09% after 9 days of storage. The reduction in titrateable acidity with the onset of ripening may be due to catabolism of organic acids into simple sugars and its derivatives during respiration as reported by Lokesh and Varu (2013) and Barot *et al.* (2016).

Several studies have been proposed that SA retained maximum titrateable acidity during storage in kinnow (Mahajan *et al.*, 2005), peach (Sihag *et al.*, 2005), apple (Kazemi *et al.*, 2011), custard apple (Patel *et al.*, 2011; Swati and Bisen, 2012), strawberry (Salari *et al.*, 2013) and mango (Hong *et al.*, 2014). Castro *et al.* (2017) opined that salicylic acid treatment of papaya fruits significantly retained the highest titrateable acidity as compared to control and Red Lady papaya fruits treated with SA 2 mM showed maximum titrateable acidity of 0.25% after 7 days of storage (Mandal *et al.*, 2017).

The postharvest treatment of Red Lady papaya with NAA 250 ppm also retained a titrateable acidity of 0.13% after 14 days of storage and the postharvest application of NAA aided the retention of titrateable acidity during storage by inhibiting the rapid degradation of organic acids into soluble sugars to utilize as substrate for respiration process as reported by Yadav *et al.* (2001) in guava. This is in

agreement with the findings of Tehrani *et al.* (2011) in wax apple, Hazarika *et al.* (2016) in Red Lady papaya and Singh *et al.* (2018) in guava.

5.2.6. Carotenoid content

Carotenoids are prominent plant based secondary metabolites, which contribute to colour, sensory and nutritional quality of fruits. Lycopene and β cryptoxanthins are the major carotenoids present in papaya fruits. The carotenoid content increased in papaya fruits during storage and ripening in all treatments. The postharvest dipping of Red Lady papaya with SA 2mM recorded the maximum carotenoid content of 2.41 mg 100g⁻¹ after 12 days of storage which increased to 2.55 mg 100g⁻¹ after 14 days of storage (Fig. 6). The highest carotenoid content of 2.92 mg 100g⁻¹ was found in fruits without any postharvest treatment (control) after 9 days of storage after which the fruits were discarded due to spoilage. The increase in carotenoid content with the storage period might be due to the chlorophyll degradation and biosynthesis of pigments such as β -carotene, xanthophylls, and anthocyanins and was supported by Ovando-Martinez *et al.* (2018).

The present findings in Red Lady papaya is in conformity with Pila *et al.* (2010) who reported that SA treatment was effective in retaining maximum carotenoid content and SA treatment delayed the rapid increase in carotenoid content by reducing chlorophyll metabolism and delayed ripening during storage with maximum fruit quality (Barman *et al.*, 2014). Similar findings proved in navel oranges (Huang *et al.*, 2008), papaya (Singh *et al.*, 2012), apricot (Ezzat *et al.*, 2017), papaya cv. Red Lady (Mandal *et al.*, 2017), and papaya cv. Holland (Supapvanich and Promyou, 2017).

Red Lady papaya subjected to NAA 250 ppm also reduced the rate of ripening and recorded a carotenoid content of 2.63 mg 100g⁻¹ after 14 days of storage. The NAA treatment also suppressed the activity of enzymes responsible for carotenoid biosynthesis (Khandaker *et al.*, 2012 and Khandaker *et al.*, 2015).

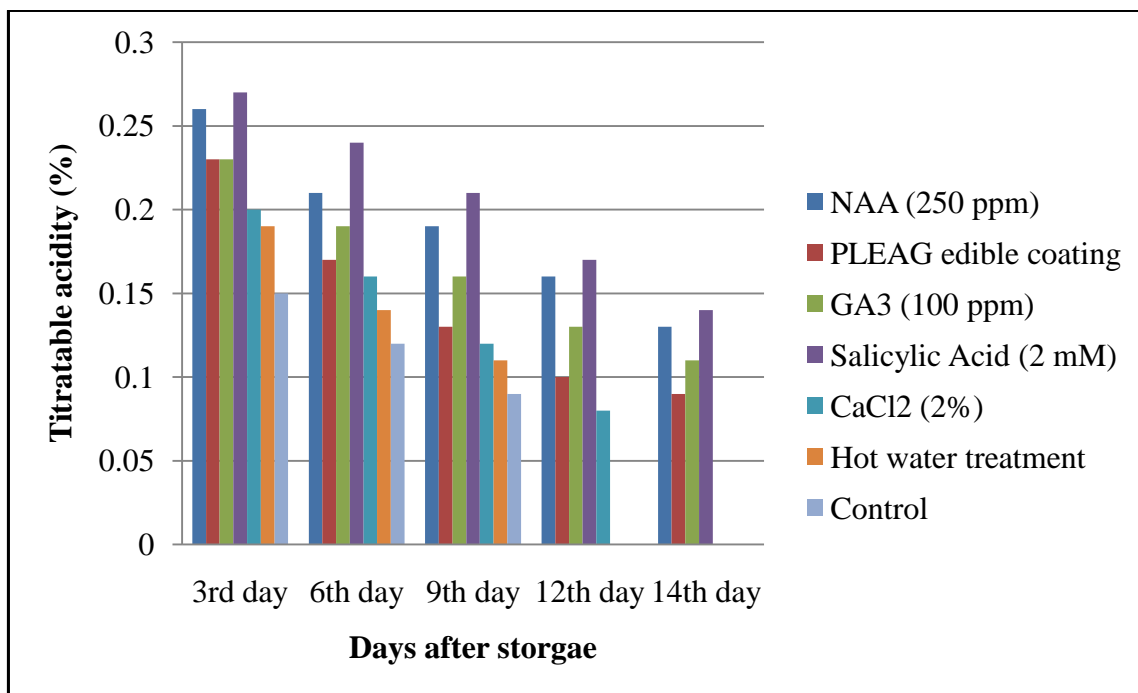


Fig. 5. Effect of postharvest treatments on titratable acidity (%) of papaya cv. Red Lady during storage

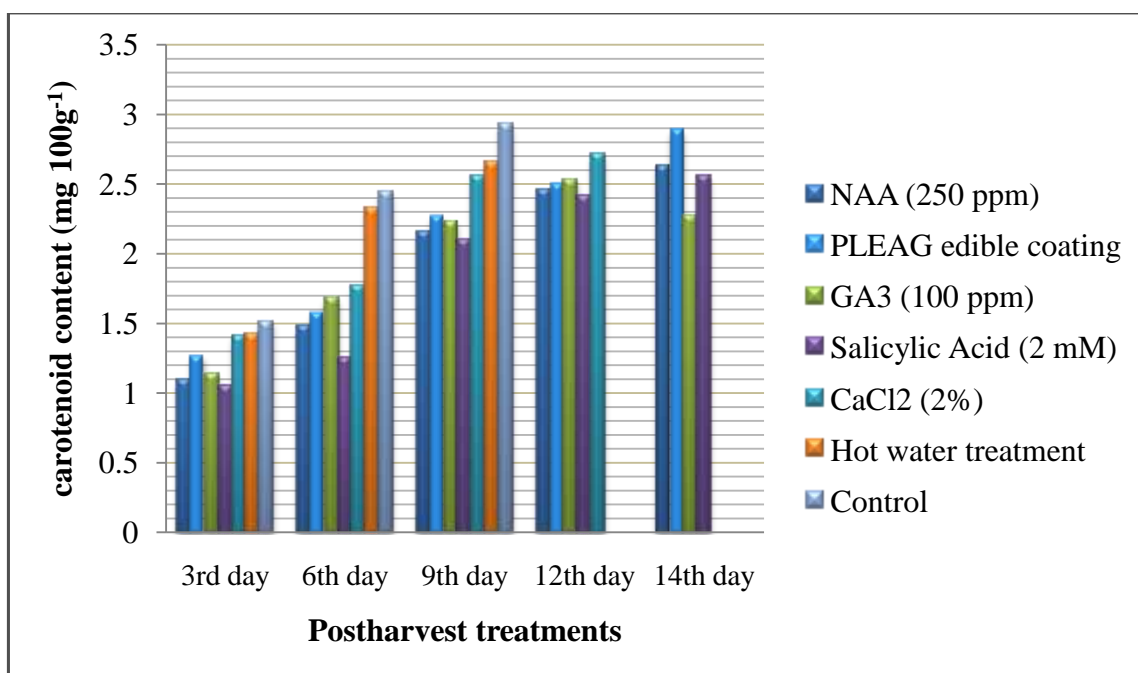


Fig. 6. Effect of postharvest treatments on carotenoid content (mg 100g⁻¹) of papaya cv. Red Lady during storage

5.2.7. Ascorbic acid content

Ascorbic acid determines the nutritional quality of fruits and it decrease with the ripening of fruits which is probably due to oxidative catabolic activity of oxidative enzymes effect on ascorbic acid (Singh and Rao, 2005). In Red Lady papaya also ascorbic acid decreased with the advancement of storage period irrespective of the treatments. But the postharvest application of SA was found most effective in inhibiting the oxidation of ascorbic acid and retained the maximum ascorbic acid content than control in the present study. The postharvest treatment of Red Lady papaya with salicylic acid of 2 mM concentration showed the highest retention of ascorbic acid content of 24.96 mg 100g⁻¹ after 14 days of storage whereas papaya fruits without any postharvest treatment (control) recorded the lowest ascorbic acid content of 20.28 mg 100g⁻¹ after 9 days of storage.

Salicylic Acid treatment significantly reduced the oxidation of ascorbic acid by suppressing the activity of enzymes like catalase, peroxidase, ascorbic acid oxidase and polyphenol oxidase which led to slow decline in acidity and ascorbic acid during storage was reported by Bal and Celik (2010). The SA treatment of papaya had positive effect in reduction of respiration rate and ethylene production with maximum retention of ascorbic acid content and is supported by the findings of Asghari (2006) and Coltro *et al.* (2014) in strawberry, Renhua *et al.* (2008) and Sayyari *et al.* (2009) in pomegranate, Aghdam *et al.* (2011) in kiwifruit, Jaishankar and Kukanoor (2016) in sapota, Awad *et al.* (2017) and Al-Qurashi *et al.* (2017) in 'Sukkari' bananas, Lata (2017) in papaya cv. Red Lady and Supapvanich and Promyou (2017) in papaya (cv. Holland),

The papaya fruits treated with NAA at 250 ppm had also preserved the maximum ascorbic acid content of 24.25 mg 100g⁻¹ over the control after 14 days of storage which might be due to reduced oxidation of ascorbic acid and is in conformity with the findings of Singh *et al.* (2008), who reported that the oxidative enzymes such as catalase, oxidase, polyphenol oxidase and peroxidase reduced their activity with the postharvest treatment of ber during storage. It was found that NAA was desirable in inhibiting the activity of ascorbic acid oxidase on degradation of dehydroascorbic acid

and also prevented its biosynthesis from the precursor, glucose-6-phosphate in papaya fruits (Hazarika *et al.*, 2016) and in guava (Singh *et al.*, 2018).

5.2.8. Antioxidant activity

Antioxidant activity in papaya is expressed as DPPH free radical scavenging capacity which increased as storage and ripening progressed in both treated and untreated fruits. But it is noticeable in the present study that postharvest treatments help in gradual increase of antioxidant activity with the advancement of fruit ripening. The antioxidant activity of Red Lady papaya treated with 2 mM SA was 65.66% at the end of shelf life of 14 days while the untreated fruits reported an antioxidant activity of 66.22% after 9 days of storage which might be due to increased concentration of carotenoids during ripening process (Fig. 7). Salicylic Acid treatment of Red Lady papaya fruits helped in maintaining the antioxidant activity even after 14 days of storage which may be due to delayed ripening and enzymatic regulatory action. Zeng *et al.* (2006) observed that SA application stimulates the action of enzymes such as peroxidases, β -1, 3- glucanase and phenylalanine which in turn enhanced the antioxidant activity of fruits. Huang *et al.* (2008) stated that SA being one of the important phenolic compounds stimulates the production of bioactive compounds including enzyme mediated antioxidants and Gerailoo and Ghasemnezhad (2011) identified that salicylic acid treatment activated the bioactive compounds including antioxidants and its enzymes.

The present findings are in conformity with the previous studies of Qin *et al.* (2003) and Yao and Tian (2005) in sweet cherries, Asghari (2006) in strawberry, Wang *et al.* (2006) and Mo *et al.* (2008) in sugar apples, Cao *et al.* (2010) in peach, Sarikhani *et al.* (2010) in grape, Wei *et al.* (2011) in asparagus, Barman and Asrey (2014) and Saxsena *et al.* (2014) in mango and Supapvanich (2015) in rambutan. Antioxidant activity along with total phenol content of papaya (cv. Kaek Dam) treated with SA 2 mM recorded the maximum retention during storage was reported by Supapvanich and Promyou (2017) in papaya cv. Holland and Lata *et al.* (2018) in papaya.

The postharvest treatment with NAA recorded an antioxidant activity of 64.53% after storage of 14 days at room temperature and is in conformity with the findings of Mohamed *et al.* (2014) and Ramos *et al.* (2019).

5.3. PHYSICAL PARAMETERS

5.3.1. Fruit firmness

Fruit firmness is the key factor indicating the ripening as well as consumer acceptability of papaya fruits. Firmness decreased with the advance of storage and ripening. Postharvest treatments effectively retained the highest firmness at the end of storage period which indicate the delayed ripening and longer shelf life. In the present study, Red Lady papaya treated SA 2 mM, recorded the highest firmness of 45.12 N during the 9 days of storage. The fruits without any postharvest treatment recorded the lowest retention of firmness of 15.87 N and the hot water treatment alone recorded a firmness of 16.15 N after the storage for 9 days indicating that fruits are very soft and reached the senescence stage. The loss of fruit firmness is because of increased activity of β -galactosidase and polygalacturonase (PG) leading to cell wall metabolism including hydrolysis of pectin and hemicelluloses (Brummell, 2006; Goulao and Oliveira, 2008 and Maqbool *et al.*, 2011). Salicylic Acid application of papaya fruits retained the maximum firmness of 27.43 N and 19.89 N on 12th and 14th day of storage respectively (Fig. 8) which might be due to reduced breakdown of cell wall polysaccharides and improved cell membrane integrity which in turn delayed the ripening and fruit softening. The present findings are supported by Srivastava and Dwivedi (2000) in banana, Zhang *et al.* (2003) in kiwifruit and Mo *et al.* (2008) in sugar apple, Othman (2008) in pineapple Shafiee *et al.* (2010) and Supapvanich and Promyou (2013) in banana, Hong *et al.* (2014) in mango, Mandal *et al.* (2017) papaya cv. Red Lady with increased storage.

Papaya treated with NAA also significantly retained the fruit firmness of 26.64 N and 17.65 N after 12th and 14 days of room temperature storage. NAA was found useful in preserving the fruit firmness by inhibiting the polygalactouronase activity in strawberry (Figuroa *et al.*, 2012) and wax apple (Supapvanich *et al.*, 2011; Khandaker *et al.*, 2015).

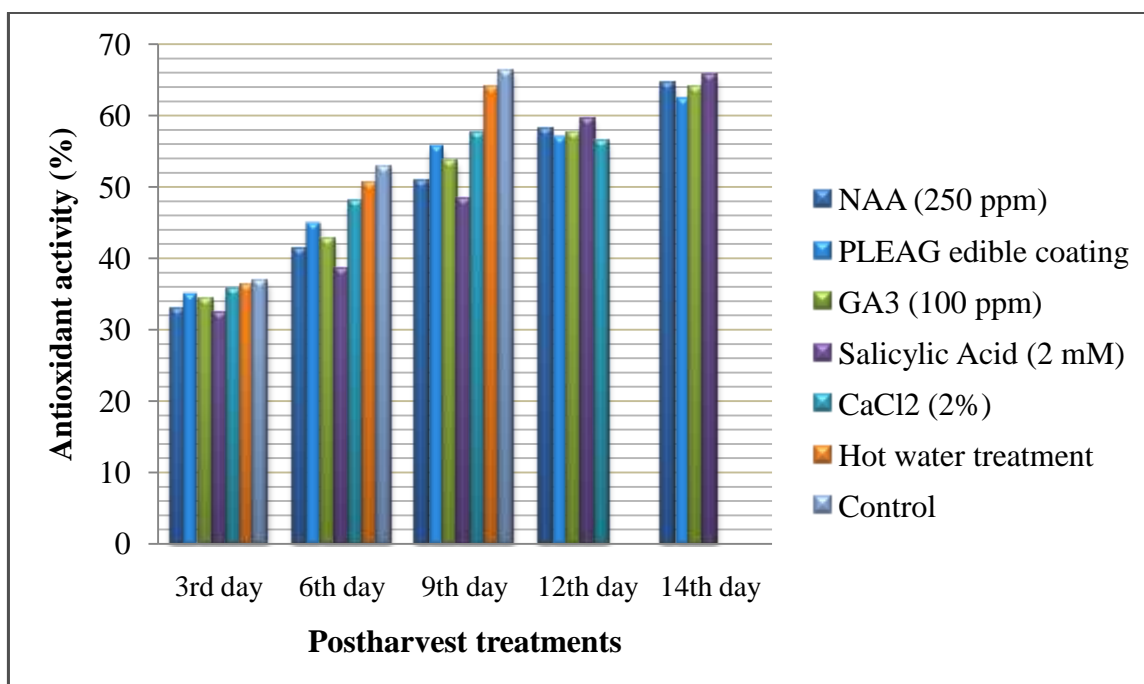


Fig. 7. Effect of postharvest treatments on antioxidant activity (%) of papaya cv. Red Lady during storage

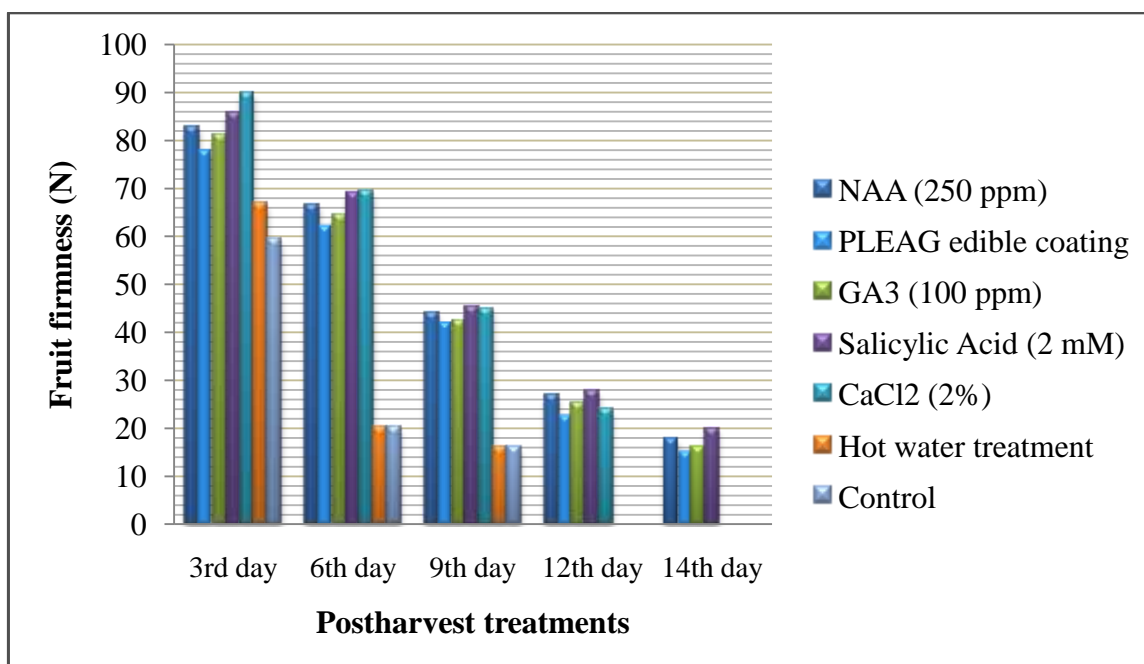


Fig. 8. Effect of postharvest treatments on fruit firmness (N) of papaya cv. Red Lady during storage

5.3.2. Skin colour

Colour development in papaya is an indication of ripening and an important visual sensory attribute contributing to better marketability and consumer acceptability. The increased rate of respiration and ethylene production in papaya fruits through ripening process change its colour from green to yellow owing to chlorophyll degradation and carotenoid biosynthesis that is not desirable for long term storage (Salvador, 2007). The major carotenoids found in papaya are α -carotene, β -carotene, β -cryptoxanthin and lycopene and skin of papaya fruits contains lutein and zeaxanthin as important carotenoids (Barreto *et al.*, 2011). All the postharvest treatments were found effective in reducing of the colour development which is a sign of ripening and senescence.

The present investigation indicated the significant inhibition of colour development in SA treated papaya fruits with a colour score of 2.2 after 9 days of storage and 4.0 and 5.4 after storage for 12th and 14 days of storage respectively. During storage, skin colour of papaya fruits intensified considerably high in control (without any postharvest treatment) and hot water treatment alone with a mean colour score of 6.0 each after 9 days of storage indicating the full ripeness. The results are in conformity to the findings of Singh *et al.* (2012) in papaya cv. Pusa Delicious, Hakim *et al.* (2013) in banana and Lata *et al.* (2018) in papaya cv. Red Lady.

Postharvest application of SA delayed ripening and also resisted the chlorophyll degradation and colour development (Shafiee *et al.*, 2010 and Tareen *et al.*, 2012). Brishti *et al.* (2013) observed that postharvest treated papaya fruits inhibited ethylene production which in turn helped in delayed ripening, chlorophyll break down, carotenoid biosynthesis and ultimately the colour development than control. This is in tune with reports of Srivastava and Dwivedi (2000) and Mandal *et al.* (2016) in banana. Mandal *et al.* (2017) identified the anti-senescent nature of SA which delayed the ripening and carotenoid production in postharvest treated papaya cv. Red Lady.

The exogenous application of NAA also inhibited the chlorophyll degradation and pigment synthesis thereby resisting the colour development in papaya

fruits which recorded a mean colour score of 4.4 and 5.6 after 12th and 14th days of room temperature storage. Similar findings are also reported by Dikki *et al.* (2010), Hazarika *et al.* (2016) in papaya cv. Red Lady and Singh *et al.* (2019) in guava.

5.4. SENSORY PARAMETERS

Sensory parameters include appearance, flavor, texture, taste, flesh colour and over all acceptability and these attributes enhanced with the storage and ripening in both treated and untreated papaya fruits that recorded maximum mean score on optimum ripening and then reduced with onset of senescence. The highest sensory scores were observed for Red Lady papaya fruits treated with SA at 2 mM followed by NAA 250 ppm after 9 days of storage and retained maximum organoleptic attributes till 14 days of storage while the fruits without any postharvest treatment and subjected to hot water treatment alone recorded the highest scores on optimum ripening and decreased thereafter to the lowest scores on 9 days of storage indicating the over ripening.

All the postharvest treatments were effective in maintaining sensory qualities, of which SA reported the highest scores as a consequence of delayed ripening and senescence by inhibiting the synthesis of ACC oxidase or synthase and its action after 14 days of storage also. These results are agreement with the findings of Lata (2017) in Red Lady papaya. The postharvest application of SA inhibited the activity of cell wall hydrolyses and its degradation which in turn reduced the fruit softening maintaining fruit firmness, TSS and overall acceptability was reported by Valero *et al.* (2011), Supapvanich and Promyou (2013) and Mandal *et al.* (2017).

The postharvest application of papaya with NAA also delayed the fruit ripening and retained fruit firmness, slowed down the colour development and increased taste and overall acceptability of papaya fruits. It was found that all the organoleptic attributes were maximum on the optimum day of ripening and declined thereafter due to increased ripening and senescence (Masalkar and Garande, 2005). The present findings are in line with the reports of Dikki *et al.* (2010) in papaya and Tehrani *et al.* (2011) in wax apple.

5.5. SHELF LIFE

The postharvest treatments of papaya cv. Red Lady fruits reduced the rate of physiological activities as well as biochemical changes contributing to better retention of firmness and colour with acceptable sensory attributes which ultimately increased the shelf life. The postharvest application of SA at 2 mM concentration significantly recorded the highest shelf life of 14.56 days in Red Lady papaya which act as anti-senescent phytohormone by minimizing changes in physiological, biochemical, physical and sensory attributes. However, the fruits without any postharvest treatment (control) and hot water treatment alone reported a shelf life of 7.38 and 8.33 days respectively as they recorded the lowest green life as a consequence of rapid ripening, senescence and fruit decay.

The increase in shelf life of papaya fruits with salicylic acid application attributed to increased fruit firmness by potentially suppressing the activity of cell wall degrading enzymes like pectinmethyl esterase, cellulase, polygalactronase, xylanase, and β -1-3 glucanase (Ali *et al.*, 2004). The salicylic acid treatment of papaya delayed ripening and adjoining biochemical changes as a result of reduced respiration rate and ethylene production which significantly recorded the highest shelf life while untreated fruits maintained the lowest shelf life Mandal *et al.* (2017). Similarly, salicylic acid treatment was found effective in enhancing shelf life of banana (Srivastava and Dwivedi, 2000), strawberry (Babalar *et al.*, 2007) and papaya (Bhanushree *et al.*, 2018 and Devarakonda *et al.*, 2020).

The postharvest treatment of Red Lady papaya with NAA 250 ppm also delayed the ripening associated changes and recorded a shelf life of 13.01 days and the results are in conformity with the findings of Masalkar and Garande (2005) and Dikki *et al.* (2010).

6. SUMMARY

The investigation entitled “Postharvest quality management of papaya cv. Red Lady (*Carica papaya* L.)” was carried out at Department of Post Harvest Technology, College of Agriculture, Vellayani, Kerala Agricultural University, during the year 2018-2020, with the objective to standardize postharvest treatments for delayed ripening and to extend the shelf life of papaya cv. Red Lady with minimum nutritional loss through postharvest handling practices. The prominent findings from the study are summarized as below.

Good quality papaya fruits (cv. Red Lady) of uniform maturity (at colour break stage), size and shape were procured from the field of progressive farmers of Farmer Producer Organisation at Pallichal, Thiruvananthapuram. The selected fruits after sanitization (ozonisation 2 ppm) followed by hot water treatment (50°C for 20 minutes) were subjected to different postharvest treatments. The postharvest treatments were Naphthalene acetic acid (250 ppm), Edible coating (Papaya Leaf Extract Aloe Gel 1:1), Gibberellic Acid (100 ppm), Calcium chloride (2%) and Salicylic Acid (2 mM) as dipping for five minutes along with the fruits with hot water treatment alone and without any postharvest treatment as control. The treated papaya fruits after removal of surface moisture were stored in corrugated fiber board boxes at room temperature (30±2°C, RH 80-85%). Physiological, biochemical, physical and sensory attributes of the fruits were analyzed at an interval of three days till the end of shelf life.

Postharvest treatments significantly influenced the physiological loss in weight and respiration rate of Red Lady papaya fruits during storage. The postharvest dipping of papaya fruits with Salicylic acid (SA 2 mM) recorded the lowest physiological loss in weight of 13.10% followed by NAA 250 ppm (13.95%) after 14 days of storage and the fruits subjected to GA₃ at 100 ppm and PLEAG edible coating recorded a weight loss of 14.27% and 16.49% after 14 days of storage respectively. The highest cumulative loss in weight of 10.81% was reported in papaya fruits without any postharvest treatment (control) after 9 days of storage. Postharvest

treatments reduced the cumulative weight loss and extended the shelf life of papaya fruits.

Respiration rate, which is an indication of rate of ripening, is also retarded by the postharvest treatments of papaya. The lowest rate of respiration ($94.83 \text{ mL CO}_2 \text{ kg}^{-1} \text{ h}^{-1}$) was observed in SA 2 mM treated fruits followed by NAA 250 ppm with $95.65 \text{ mL CO}_2 \text{ kg}^{-1} \text{ h}^{-1}$ after 14 days of storage. Papaya fruits dipped in GA₃ 100 ppm and PLEAG edible coating recorded a respiration rate of $97.63 \text{ mL CO}_2 \text{ kg}^{-1} \text{ h}^{-1}$ and $98.56 \text{ mL CO}_2 \text{ kg}^{-1} \text{ h}^{-1}$ respectively after 14 days of storage. However, the maximum respiration rate of $98.92 \text{ mL CO}_2 \text{ kg}^{-1} \text{ h}^{-1}$ was reported in control (without any postharvest treatment) followed by fruits with hot water treatment alone ($92.90 \text{ mL CO}_2 \text{ kg}^{-1} \text{ h}^{-1}$) after 9th day of storage indicating the climacteric peak and senescence of fruits.

Biochemical parameters of postharvest treated Red Lady papaya fruits were assessed during storage. A slow rate of change was observed in all postharvest treatments and the changes were faster in untreated fruits. Among the postharvest treatments, papaya fruits treated with SA (2 mM) recorded the lowest value of 95.27% moisture content followed by NAA 250 ppm with 96.29% after 14 days while the highest value of 97.31% was observed in fruits without any postharvest treatment after 9 days of storage. Total Soluble Solids recorded a gradual increase for the SA (2 mM) treated fruits and recorded 11.52 °Brix after 14 days of storage followed by NAA 250 ppm with 11.93 °Brix. Among the treatments, GA₃ at 100 ppm and PLEAG edible coating recorded a TSS of 12.64 °Brix and 13.48 °Brix respectively after 14 days of storage. There was a rapid increase in the TSS content of Red Lady papaya fruits without any treatments during storage and recorded the highest TSS of 13.24 °Brix after the 9th day of storage indicating faster ripening as compared to the treated fruits.

Similar trend was observed for the changes in reducing and total sugar of papaya fruits subjected to postharvest treatments. Among the treatments, fruits treated with SA 2 mM recorded a reducing sugar content of 8.26% followed by NAA 250 ppm with 8.84% after 14 days of storage. The reducing sugar content was 9.05%

and 9.28% for GA₃ 100 ppm and PLEAG edible coated treated fruits after 14 days of storage at room temperature. The highest value of reducing sugar (9.37%) was reported for the fruits without any postharvest treatment (control) at the end of 9 days of storage period. The total sugar content of 12.73% was recorded after 14 days of storage for SA 2 mM treated papaya fruits followed by those treated with NAA 250 ppm with 13.37%. Postharvest treated papaya with GA₃ 100 ppm and PLEAG edible coating recorded the total sugar content of 13.59% and 14.22% respectively after 14 days of storage. The highest total sugar content of 14.53% was noticed in fruits without any postharvest treatment followed by 13.15% for fruits with hot water treatment alone after 9th day of storage.

Salicylic Acid (2 mM) and NAA 250 ppm treated Red Lady papaya effectively retained the titratable acidity of 0.14% and 0.13% respectively after 14 days of storage whereas titratable acidity of 0.11% and 0.09% was found in GA₃ 100 ppm and PLEAG edible coating dipped fruits at the end of 14 days of storage. The titratable acidity diminished rapidly in control fruits from 0.28% at the time of storage to 0.09% after 9 days of storage indicating the accelerated ripening process. Salicylic Acid treatment of papaya reduced the chlorophyll degradation and recorded a carotenoid content of 2.55 mg 100g⁻¹ followed by NAA 250 ppm with 2.63 mg 100g⁻¹ after 14 days of storage. Papaya treated with GA₃ 100 ppm and PLEAG edible coating had a carotenoid content of 2.77 mg 100g⁻¹ and 2.89 mg 100g⁻¹ after 14 days of storage. Untreated papaya fruits (control) recorded the maximum carotenoid content of 2.92 mg 100g⁻¹ after the storage of 9 days at room temperature.

Ascorbic acid content retention was higher in fruits with postharvest treatments and recorded the highest value of 24.96 mg 100g⁻¹ for SA (2 mM) treated papaya followed by NAA 250 ppm with 24.25 mg 100g⁻¹ after 14 days of storage. The postharvest applications of GA₃ 100 ppm and PLEAG edible coating recorded an ascorbic acid content of 22.96 mg 100g⁻¹ and 21.27 mg 100g⁻¹ respectively after 14 days of storage. However, fruits without any postharvest treatment reported the lowest ascorbic acid content of 20.28 mg 100g⁻¹ after 9th day of storage. Among the treatments, SA and NAA treated papaya fruits recorded an antioxidant activity of 65.66% and 64.53% respectively after 14 days of storage. It was 63.92% and 62.29%

for papaya fruits treated with GA₃ 100 ppm and PLEAG edible coating respectively after 14 days of storage. Calcium chloride (2%) treatment of Red Lady papaya showed an antioxidant activity of 56.48% after 12th day of storage. The untreated fruits recorded an antioxidant activity of 66.22% at the end of 9 days of storage at room temperature.

Fruit firmness (texture) and skin colour, which are the physical parameters of fruit ripening, were analysed during storage of treated Red Lady papaya fruits. Postharvest treatment of papaya with SA (2 mM) retained the maximum fruit firmness of 19.89 N followed by NAA (250 ppm) with 17.65 N after 14 days of storage. The fruit firmness of 15.93 N and 15.23 N was reported for GA₃ 100 ppm and PLEAG edible coated fruits respectively after 14 days of storage. CaCl₂ (2%) treatment noticed a firmness retention of 23.72 N in papaya fruits after 12th day of storage. The minimum fruit firmness of 15.87 N was observed in fruits without any postharvest treatment after 9 days of storage indicating more flesh softening. The rind colour development was also delayed by the postharvest treatments showing the delayed ripening. Salicylic Acid treated papaya fruits recorded the skin colour score of 5.4 followed by NAA 250 ppm (5.6) while the colour score of 6 (fruit colour similar to stage 5, but more intense) was observed by remaining postharvest treatments after 14 days of storage. But the papaya fruits without any postharvest treatment recorded a maximum colour score of 6 (fruit colour similar to stage 5, but more intense) after 9 days of storage showing the full ripeness.

Sensory parameters such as appearance, flavour, texture, taste, flesh colour and overall acceptability of treated papaya fruits were studied and found that SA 2 mM and NAA 250 ppm recorded the. The fruits without postharvest treatment recorded the highest sensory mean scores after 9 days of storage attributing to enhanced ripening. The postharvest treatments did not affect sensory qualities at optimum ripening and SA dipping recorded the highest scores on 12th day of storage asserting optimum ripening and was acceptable at 14 days of storage.

Postharvest treatments influenced the shelf life of treated Red Lady papaya fruits and the treatment with SA 2 mM effectively maintained the highest shelf life of

14.56 days with minimum quality loss followed by NAA 250 ppm with 13.01 days of shelf life. Fruits without any postharvest treatment (control) noticed the shortest shelf life of 7.38 days.

The postharvest treatments of Red lady papaya fruits had influenced the physiological, biochemical, physical and sensory parameters during storage and delayed the ripening process, of which Salicylic Acid 2mM treatment was promising. Red lady papaya fruits, harvested at colour break stage, after sanitization with ozonation (2 ppm) followed by hot water treatment (50 °C for 20 minutes) and subjected to postharvest dipping in SA 2 mM for 5 minutes effectively reduced the physiological activities and associated physico-chemical changes which delayed the ripening and extended the shelf life up to 14.56 days at room temperature. The papaya fruits without any postharvest treatment ripened faster and recorded a shelf life of 7.38 days only.

Future line of work

The current investigation revealed that Red Lady papaya subjected to postharvest treatments could effectively prolong the shelf life without affecting its quality. The standardized methodology can be commercialized after assessing the performance in the present market system as future line of work and can assure better income to farmers.

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Appendices

APPENDIX I

COLLEGE OF AGRICULTURE, VELLAYANI

Dept. of Post Harvest Technology

Score card for papaya skin colour

Title: Postharvest quality management of papaya (*Carica papaya* L.) cv. Red Lady

Particulars	T ₁	T ₂	T ₃	T ₄	T ₅	T ₆	T ₇
Skin colour							

Score:

- 0: Green skin without yellow stripe
- 1: Green skin with light yellow stripe
- 2: Green skin with well-defined yellow stripe
- 3: One or more orange-coloured stripes in skin
- 4: Clearly orange-coloured skin with some light green areas
- 5: Characteristic orange-coloured skin of papaya
- 6: Fruit colour similar to stage 5, but more intense

Date

Name:

Signature:

APPENDIX II

COLLEGE OF AGRICULTURE, VELLAYANI

Dept. of Post Harvest Technology

Score card for sensory evaluation of ripe Red Lady papaya fruits

Sample: Papaya cv. Red Lady

Instructions : You are given 7 samples of ripe papaya fruits. Evaluate them and give scores for each criterion

Criteria	Samples						
	1	2	3	4	5	6	7
Appearance							
Flavour							
Texture							
Taste							
Flesh colour							
Overall acceptability							
Any other remarks							

Score:

Like extremely	-9
Like very much	-8
Like moderately	-7
Like slightly	-6
Neither like or dislike	-5
Dislike slightly	-4
Dislike moderately	-3
Dislike very much	-2
Dislike extremely	-1

Date

Name:

Signature:

**POSTHARVEST QUALITY MANAGEMENT OF PAPAYA (*Carica papaya* L.)
CV. RED LADY**

by

MENAKA M.

(2018-12-026)

ABSTRACT

**Submitted in partial fulfilment of the
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Kerala Agricultural University



DEPARTMENT OF POST HARVEST TECHNOLOGY

COLLEGE OF AGRICULTURE

VELLAYANI, THIRUVANANTHAPURAM- 695 522

KERALA, INDIA

2020

ABSTRACT

The present study entitled “Postharvest quality management of papaya (*Carica papaya* L.) cv. Red Lady” was conducted at the Department of Post Harvest Technology, College of Agriculture, Vellayani, Thiruvananthapuram during the year 2018-2020. The objective of the experiment was to standardize postharvest treatments for delayed ripening and to extend the shelf life of papaya cv. Red Lady with minimum nutritional loss through postharvest handling practices.

Papaya fruits (cv. Red Lady) of uniform size, shape and maturity at colour break stage were procured from the field of progressive farmers of Farmer Producer Organisation, at Pallichal, Thiruvananthapuram. Harvested fruits were sanitized (ozonisation 2 ppm) and subjected to hot water treatment (50°C for 20 minutes) followed by postharvest dipping of fruits for 5 minutes using different treatments *viz.*, Naphthalene Acetic Acid (NAA 250 ppm), Edible coating (Papaya Leaf Extract Aloe Gel), Gibberellic Acid (GA₃ 100 ppm), Calcium chloride (CaCl₂ 2%), Salicylic Acid (SA 2 mM), hot water treatment alone and fruits without any postharvest treatment as absolute control. Treated fruits, after removal of surface moisture, were stored in corrugated fibre board boxes at room temperature (30±2 °C, RH 80-85%) till the end of shelf life.

Superiority of postharvest treatments on papaya cv. Red Lady was assessed based on physiological, biochemical, physical, and sensory attributes during storage at an interval of 3 days. Papaya fruits treated with Salicylic Acid (2 mM) recorded the lowest percentage of physiological loss in weight (6.55%), and respiration rate (74.99 mL CO₂ kg⁻¹ h⁻¹) after 9th day of storage where as fruits without any postharvest treatment recorded a weight loss of 16.65% with a respiration rate of 101.92 mL CO₂ kg⁻¹ h⁻¹. Fruits with salicylic acid treatment recorded 8.72% total sugars, 6.39% reducing sugars, 7.66 °Brix of total soluble solids with a carotenoid content of 2.09 mg 100g⁻¹, and antioxidant activity of 48.35% after 9 days of storage which increased with the storage period and the values were significantly lower than the untreated fruits indicating the delayed ripening of treated fruits. Red Lady papaya fruits without any postharvest treatment (control) recorded the lowest storage life of 7.38 days due

to high rate of physiological, biochemical and physical changes which indicated faster ripening and senescence.

The treatment of fruits with salicylic acid (SA) recorded the lowest respiration rate of 95.63 mL CO₂ kg⁻¹ h⁻¹ and physiological loss in weight (13.10%) after 14 days of storage at room temperature with the highest fruit firmness (19.89 N) and 8.26% reducing sugar, 12.73% total sugar, 11.52 °Brix of total soluble solids, 0.14% titratable acidity, 2.55 mg 100g⁻¹ of carotenoid content, and 64.53% of antioxidant activity. The salicylic acid treatment recorded the highest shelf life of 14.56 days with acceptable sensory parameters where as fruits without any treatment (control) recorded a shelf life of 7.38 days.

Papaya fruits cv. Red Lady, harvested at colour break stage were sanitized using ozonation (2 ppm) and subjected to hot water treatment (50 °C for 20 minutes) followed by dipping for 5 minutes in postharvest treatment with salicylic acid at 2 mM was standardised as the best postharvest treatment for delayed ripening which recorded the longest shelf life of 14.56 days at room temperature as compared to 7.38 days for fruits without any postharvest treatment.

kw{Klw

shÅm-bWn ImÀjnItImtf-Pnse hnf-sh-Sp-,m-\-´c kmtI-Xn-I-hnZym hn`m-K-
 -nÂ 2018- – 2020 Ime-b-f-hnÂ ‘],mb (*carica papaya* L) C\-\-amb sdUvte-Un-bpsS
 hnf-sh-Sp-,m-\-´c KpW-\n-e-hmc \nb-\{´W amÀ¸-§Ä’]T-\-hn-t[-b-am-;n. sdUvte-Un
],mbpsS hnf-sh-Sp-,n\pti-j-apÅ]cn-N-c-W-´n-eqsS]g-§-fpsS KpW-\n-e-hmcw \ne-
 \nÀ´n-s;m-v]gp-´p-In-«p-hm-\pÅ Ime-ssZÀLyhpw kq£n-,p-Im-ehpw Iq«p-¶-Xn-
 \pÅ amÀ¸-§Ä {IaoIcn;pI F¶-Xm-bn-cp¶p Kth-j-W-]T-\-´nsâ e£yw.

Xncph\´]pcs´]Ån`ense IÀjI DÂ]mZikwLS\bNSE AwK§fmb]ptcm-K-a\ IÀj-I-
 cpsS sdUvte-Un],mb tXm«-§-fnÂ \n¶pw Htc aq,n-epÅXpw (\ndwamdp¶ L«w) Htc
 BIr-Xnbpw hen-,hpÅ],mb]g§fmWv]T-\-´n-\mbn Xncs`Sp´Xv. hnf-sh-Sp´],mb]g-
 §Ä ipNn-Xz-hÂ;cn-´-tijw (HmtkmssW-tk-j³. 2]n]nFw) NqSp-shÅ]cn-N-c-W-´n\`v
 hnt[-b-am-;n (50°C, 20 an\`näv t\c-t´;v ap;n h´p). C´-c-´nÂ]cn-N-cn´],mb
 (sdUvteUn)]g-§sf 5 an\`näv ka-b-t´;v hnhn[]cn-N-cW emb-\n-I-fnÂ ap;nsh´p.]cn-N-
 cW eb-\n-I-Ä \m^v´-eo³ Ak-änIv BknUv (NAA – 250 ppm). `£y-tbmKy Bh-cWw (]-
 ,mb Ce-k´v\pIämÀhm-g-sPÅ) Pn{-enIv BknUv (GA₃- 100 ppm), ImÂkyw t¸mssdUv
 (CaCl₂ 2%), kmen-kn-enIv BknUv (SAA -2 mM) F¶n-hbpw NqSp-shÅ]cn-N-cWw
 am{Xw \S´-nb]g-§fpw tIh-e-\n-b-\´-W-´n-\mbn bmsXmcp]cn-N-c-W-ap-d-IÄ
 IqSm-sX-bpÅ]g-§fpw D]-tbm-Kn´´p.]cn-N-cn´´]g-§Ä CuÀ,w \o;w sNbvX-tijw
 km[m-cW Xm]-\n-e-bnÂ (30±2°C, BÂ{ZX 80 apXÂ 85%) kq£n-,p-Imew Ah-km-\n-
]p-¶-Xp-hsc tImdp-tK-äUv ss^_À t_mÀUv t_mIvkv-I-fnÂ kq£n´´p.

],mb (sd-Uvte-Un) -bnÂ \S´-n-b- hn-hn[hnfshSp-,m-\-´c {}{In-b-I-fpsS ^e-
 {}]m]vXn hne-bn-cp-´p-hm³ ^nkn-tbm-f-Pn-;jÂ, _tbm-sI-an-;jÂ, ^nkn-;jÂ, -sk³kdn F¶o
 KpW-§Ä aq¶v Znhk CS-th-f-I-fnÂ hni-I-e\w sNbvXp. H³]Xp Znh-ks´ kw`-c-W-´n-
 \p-tijw 2 mM kmen-kn-enIv BknUv D]-tbm-Kn´´],mb]g-§Ä Gähpw Ipdhv `mc-\-
 jvShpw (6.55%) izk-\-\n-c;pw (74.99 mL CO₂ Kg⁻¹ h⁻¹) tcJs,-Sp-´nbt,mÄ bmsXmcp
 hnf-sh-Sp-,m-\-´c]cn-N-c-W-ap-dbpw A\p-hÀ´n-;m´´],mb]g-§Ä (16.65%) `mc-\-
 jvShpw (101.92 mL CO₂ Kg⁻¹ h⁻¹) izk-\-\n-c;pw tcJs,-Sp-´n. kmen-kn-enIv BknUv
 D]-tbm-Kn´´v]cn-N-cn´´]g-§Ä 8.72% tSm«Â jpKÀ, 6.39% sdUyq-knwKv jpKÀ, 7.66
 Un{Kn {-nIvkv tSm«Â tkmeyp_nÄ tkmfN-Up-Ifpw 2.09mg 100g⁻¹ Itcm-«n-t\m-bn-
 Sp-Ifpw 48.35% \ntcmIvkoIc-W-ti-jnbpw 9 Znh-ks´ kw`-c-W-´n\`v tijw tcJ-s,-Sp-´p-
 Ibpw Ch kw`-c-W-Im-em-h[n IqSp-¶-X-\p-k-cn´´v hÀ²n´´p-h-cp-¶-Xmbpw ImW-s,-
 «p. ^nkn-tbm-f-Pn-;jÂ, _tbm-sI-an-;jÂ, ^nkn-;jÂ hyXn-bm-\-§Ä kmen-kn-enIv BknUv

$\text{[cn-N-cW}^{-\text{neqsS B}}_i\text{w Ipd-;p-}\mathbb{P}\text{-Xn}\backslash\text{v klm-b-I-am-Ip-}\mathbb{P}\text{-sh}\mathbb{P}\text{pw AXp hgn]}_m\text{-b-bpsS}$
 $\text{[gp;p}\mathbb{P}\text{Xns}\hat{\text{a}} \text{Ime-b-fhv Iq}\langle\text{p-}\mathbb{P}\text{-Xn}\backslash\text{pw kqjn-}_p\text{-Imew IqSp-}\mathbb{P}\text{-Xmbpw kqNn-}_n\text{-;p-}\mathbb{P}\text{}$
 $\text{Db}\hat{\text{A}}\mathbb{P}\text{-tXm-Xn-ep}\hat{\text{A}} \text{C}^{-\text{c-}}\text{-n-ep}\hat{\text{A}} \text{Poh}\hat{\text{A}}\{\text{-h}\hat{\text{A}}^{-}\text{-}\mathbb{P}\text{pw am}\hat{\text{a}}\text{-}\mathbb{P}\text{pw]}_m\text{b hfsc thK-}^{-\text{n}}\hat{\text{A}}$
 $\text{[gp-;p-}\mathbb{P}\text{-Xn}\backslash\text{pw No}^{\text{a}}\text{p-t]m-Ip-}\mathbb{P}\text{-Xn}\backslash\text{pw Imc-W-am-b-Xn-}\backslash\text{m}\hat{\text{A}} \text{[cn-N-c-W-ap-d-I}\hat{\text{A}}$
 $\text{H}\mathbb{P}\text{pw }\backslash\text{S-}^{-\text{m-Xn-cp}}\mathbb{P}\text{ sdUvteUn]}_m\text{b [g-}\mathbb{S}\hat{\text{A}} \text{(tI-h-e-}\backslash\text{n-b-}\{\text{'-Ww)} \text{G}\hat{\text{a}}\text{hpw Ipd}^{\text{a}} \text{kqjn-}_p\text{-}$
 $\text{Im-e-amWv (7.38 Znh-k-}\mathbb{S}\hat{\text{A}}) \text{tcJ-s-}_s\text{-Sp-}^{-\text{n-bXv.}}$

$\text{kmen-kn-enIv BknUv D]}\text{-tbm-Kn}^{\text{v}} \text{[cn-N-cWw }\backslash\text{S-}^{-\text{nb}} \text{[g-}\mathbb{S}\hat{\text{A}} \text{G}\hat{\text{a}}\text{hpw Ipdhv}$
 $\text{izk-}\backslash\text{-}\backslash\text{n-c;ipw (95.63 mL CO}_2 \text{ Kg}^{-1} \text{ h}^{-1}) \text{'mc-}\backslash\text{-jvShpw (13.10\%)} \text{14 Znh-ks}^{-} \text{kw}^{\text{-c-W-}}$
 $\text{-}\backslash\text{n-p- ti-jhpw }\backslash\text{ne-}\backslash\text{n}\hat{\text{A}}\text{-p-hm}\backslash\text{m-bn. Cu [g-}\mathbb{S}\hat{\text{A}}_i\text{v Db}\hat{\text{A}}\mathbb{P}\text{ ZrU-Xbpw (19.89 N) , 8.26\%}$
 $\text{sdUyq-knwKv jpK}\hat{\text{A}}, \text{12.73 \% tSm}\langle\hat{\text{A}} \text{jpK}\hat{\text{A}}, \text{16.52\% Un}\{\text{Kn } \{\text{-nIvkv tSm}\langle\hat{\text{A}}$
 $\text{tkmeyp}_n\hat{\text{A}} \text{tkmfn-Uvkv, 0.14 \% A}^{\text{3/4}}\text{-Xzw, 2.55mg } 100^{-1} \text{Ibcm-}\langle\text{n-t}\backslash\text{m-bnSv Af-hp-w}$
 $\text{64.53\% }\backslash\text{ntcm-Ivko-I-c-W-ti-jnbpw tcJ--s-}_s\text{-Sp-}^{-\text{n. kmen-kn-en;v BknUv [cn-N-c-W-}}$
 $\text{hn-t[-b-amb [g-}\mathbb{S}\hat{\text{A}} \text{Xr]vXn-I-c-amb sk}^{\text{3}}\text{kdn KpW-}\mathbb{P}\text{pw t]mj-I-Kp-W-}\mathbb{P}\text{-tfmsSbpw}$
 $\text{14.56 Znhkw tISp-Iq-SmsX kq}\mathbb{P}\text{n-;p-hm}^{\text{3}} \text{km[n-;p-sa}\mathbb{P}\text{v ImW-s-}_s\text{-}\langle\text{p. F}\mathbb{P}\text{m}\hat{\text{A}} \text{tIh-e-}\backslash\text{n-b-}$
 $\{\text{'Ww am}\{\text{X-ap}\hat{\text{A}} \text{]}_m\text{b [g-}\mathbb{P}\text{-fpsS kq}\mathbb{P}\text{n-}_p\text{-Imew 7.38 Znh-k-}\mathbb{S}\hat{\text{A}} \text{am}\{\text{X-am-sW}\mathbb{P}\text{v tcJ-}$
 $\text{s-}_s\text{-Sp-}^{-\text{n.}}$

$\backslash\text{ndw amdp}\mathbb{P}\text{ L}\langle\text{-}^{-\text{n}}\hat{\text{A}} \text{hnf-sh-Sp-;ip}\mathbb{P}\text{ sdUvteUn]}_m\text{b [g-}\mathbb{S}\hat{\text{A}} \text{2 ppm HmtkmtWj-}$
 $\backslash\text{n-eqsS ipNn-Xz-h}\hat{\text{A}}_i\text{-cn}^{\text{v}} \text{50}^{\circ}\text{C, Xm]}\backslash\text{nbp-}\hat{\text{A}} \text{NqSp-sh-}\hat{\text{A}}^{-\text{n}}\hat{\text{A}} \text{20 an}\backslash\text{n}\hat{\text{a}}\text{v t}\backslash\text{cw ap;in-h-}}$
 $\text{-}\text{-}\text{tijw 2mM kmen-kn-enIv BknUv emb-}\backslash\text{n-bn}\hat{\text{A}} \text{5 an}\backslash\text{n}\hat{\text{a}}\text{v t}\backslash\text{cwIqSn ap;in-h}^{\text{v}} \text{[cn-N-cn-}$
 $\text{;p-}\mathbb{P}\text{-Xp-hgn]}_m\text{-b-bpsS [gp-;p-}\mathbb{P}\text{-Xn-}\backslash\text{p}\hat{\text{A}} \text{Ime-ssZ}\hat{\text{A}}\text{Lyw Iq}\langle\text{p-}\mathbb{P}\text{-Xn}\backslash\text{pw KpW-}\mathbb{S}\hat{\text{A}} \backslash\text{ne-}$
 $\backslash\text{n}\hat{\text{A}}\text{-n-s;im-v kq}\mathbb{P}\text{n-}_p\text{-Imew km[m-cW Xm]}\backslash\text{-}\backslash\text{n-e-bn}\hat{\text{A}} \text{14.56 Znhk}\mathbb{S}\hat{\text{A}} \text{hsc h}\hat{\text{A}}^{\text{2}}\text{n-}_n\text{-}$
 $\text{;m-sa-}\mathbb{P}\text{-ap}\hat{\text{A}} \text{hnf-sh-Sp-}_m\text{-}\backslash\text{-}\text{'c [cn-N-cWw Cu]T}\backslash\text{-}\backslash\text{-}\text{n-eqsS }\{\text{Iao-I-cn-;p-hm}^{\text{3}} \text{km[n-}$
 $\text{'p. F}\mathbb{P}\text{m}\hat{\text{A}} \text{[cn-N-cWapd-I}\hat{\text{A}} \text{Ah-ew}_n\text{;im}^{-} \text{(tI-h-e-}\backslash\text{n-b-}\{\text{'Ww)} \text{sdUvteUn]}_m\text{b [g-}$
 $\mathbb{S}\hat{\text{A}}_i\text{v km[m-cW Xm]}\backslash\text{-}\backslash\text{n-e-bn}\hat{\text{A}} \text{7.38 Znh-k-}\mathbb{S}\hat{\text{A}} \text{am}\{\text{Xw kq}\mathbb{P}\text{n-}_p\text{-Im-em-h[n D}\hat{\text{A}}\text{-}$
 $\text{Xmbn]T}\backslash\text{-}\backslash\text{-}\text{n}\hat{\text{A}} \text{hy}\hat{\text{a}}\text{-ambn.}$